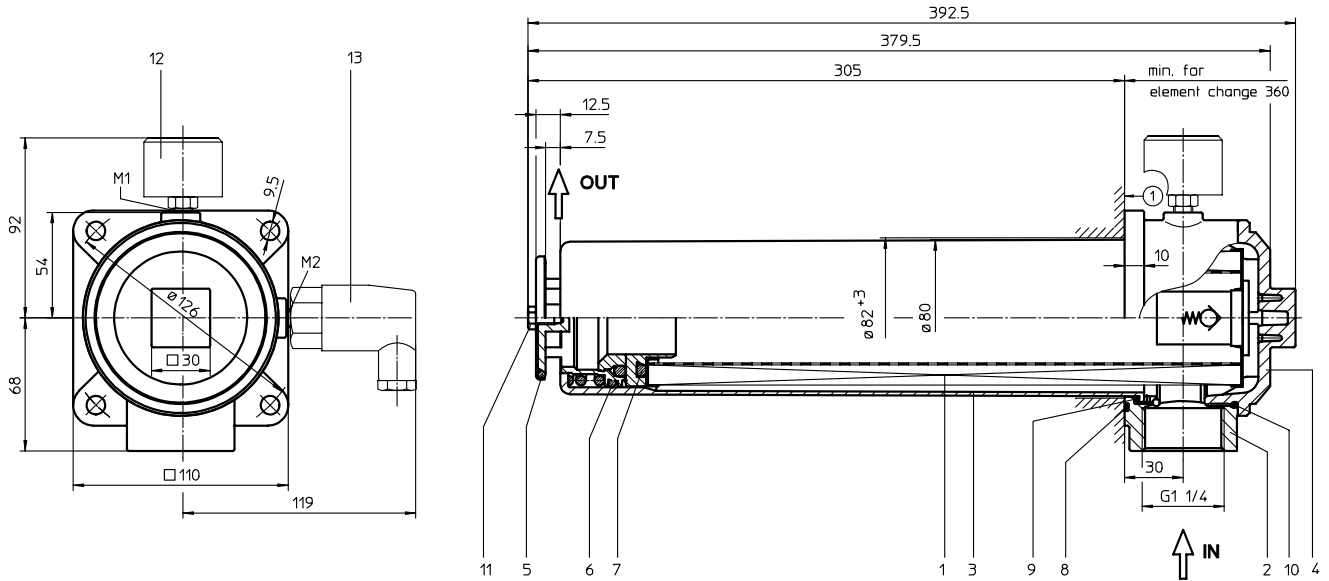


RETURN LINE FILTER, for horizontal tank-mounting

Series TRW 310 DN 32 PN 10

Sheet No.
1068 C



1. Type index:

1.1. Complete filter: (ordering example)

TRW. 310. 10VG. 16. S. P. -. G. 6. -. O. E2

1	2	3	4	5	6	7	8	9	10	11	12
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- 1 | **series:**
TRW = return-line-filter for horizontal tank-mounting
- 2 | **nominal size:** 310
- 3 | **filter-material and filter-finness:**
80 G = 80 μm , 40 G = 40 μm ,
25 G = 25 μm stainless steel wire mesh
25 VG = 20 $\mu\text{m}_{(c)}$, 16 VG = 15 $\mu\text{m}_{(c)}$, 10 VG = 10 $\mu\text{m}_{(c)}$,
6 VG = 7 $\mu\text{m}_{(c)}$, 3 VG = 5 $\mu\text{m}_{(c)}$ Interpor fleece (glass fibre)
25 P = 25 μm , 10 P = 10 μm paper
- 4 | **resistance of pressure difference for filter element:**
16 = Δp 16 bar
- 5 | **filter element design:**
E = without by-pass valve
S = with by-pass valve, Δp 2,0 bar
- 6 | **sealing material:**
P = Nitrile (NBR)
V = Viton (FPM)
- 7 | **filter element specification:**
- = standard
VA = stainless steel
- 8 | **connection:**
G = thread connection according to DIN 3852, T2
- 9 | **connection size:**
6 = G 1 1/4
- 10 | **filter housing specification:**
- = standard
- 11 | **clogging indicator at M1:**
- = without
O = visual, see sheet-no. 1616
E1 = pressure switch, see sheet-no. 1616
E2 = pressure switch, see sheet-no. 1616
E5 = pressure switch, see sheet-no. 1616
- 12 | **clogging indicator at M2:**
possible indicators see position 12 of the type index

1.2. Filter element: (ordering example)

01E. 320. 10VG. 16. S. P. -

1	2	3	4	5	6	7
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- 1 | **series:**
01E. = filter element according to
INTERNORMEN factory specification
- 2 | **nominal size:** 320
- 3 | - 7 | see type index-complete filter

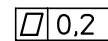
mounting surface



surface quality



flatness tolerance



weight: approx. 2,8 kg

2. Spare parts:

item	qty.	designation	dimension	article-no.	
1	1	filter element	01.E 320		
2	1	filter head	NG 210-310	304423	
3	1	filter bowl	NG 310		
4	1	screw plug	M 90 x 2	316637	
5	1	O-ring	53 x 4	309143 (NBR)	- (FPM)
6	1	O-ring	62 x 4	308045 (NBR)	311472 (FPM)
7	2	O-ring	44 x 6	302222 (NBR)	304384 (FPM)
8	1	O-ring	88 x 3	304417 (NBR)	310266 (FPM)
9	1	O-ring	75 x 3	302215 (NBR)	304729 (FPM)
10	1	O-ring	82 x 3	305191 (NBR)	305298 (FPM)
11	1	sheet metal screw	DIN 7976-F 6,3x13	316641	
12	1	clogging indicator, visual	O	301721	
13	1	pressure switch, electrical	E1, E2 or E5	see sheet-no. 1616	

3. Description:

Return-line filters in the TRW series are suitable for a working pressure up to 10 bar. Pressure peaks will be absorbed by a sufficient margin of safety.

The TRW-filters are directly mounted to the reservoir and connected to the return-line. The return-area „IN“ must be below the oil level.

The filter element consists of a star-shaped, pleated filter material which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow is from outside to inside. Filters finer than 40 µm should use throw-away elements made of paper or Interpor fleece (glass fibre). Filter elements as fine as 5 µm_(c) are available; finer filter elements on request.

INTERNORMEN-Filters can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

INTERNORMEN-Filters elements are known as stable elements which have excellent filtration capabilities and a high dirt retaining capacity, therefore having a long service life. Due to its practical design, the return-line filter is easy to service.

When changing the filter element a detachable connection between the filter head and the filter bowl prevents a flow back of dirty oil into the tank.

4. Technical data:

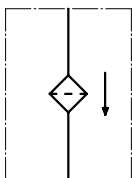
temperature range:	-10°C to +80°C (for a short time +100°C)
operating medium:	mineral oil, other media on request
max. operating pressure:	10 bar
opening pressure by-pass valve:	2,0 bar
connection system:	thread connection according to DIN 3852, T2
housing material:	Al-cast, glass fiber reinforced polyamide
sealing material:	Nitrile (NBR) or Viton (FPM), other materials on request
installation position:	vertical
volume tank:	1,5 l

Classified under the Pressure Equipment Directive 97/23/EC for mineral oil (fluid group 2), Article 3, Para. 3.

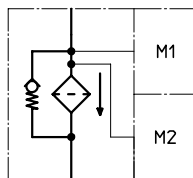
Classified under ATEX Directive 94/9/EC according to specific application (see questionnaire sheet-no. 34279-4).

5. Symbols:

without indicator



with by-pass valve



visual O



electrical contact maker
E1



electrical contact breaker
E5



electrical contact maker/breaker
E2



6. Pressure drop flow curves:

Precise flow rates see 'INT-Expert-System Filter', respectively Δp-curves; depending on filter fineness and viscosity.

7. Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance