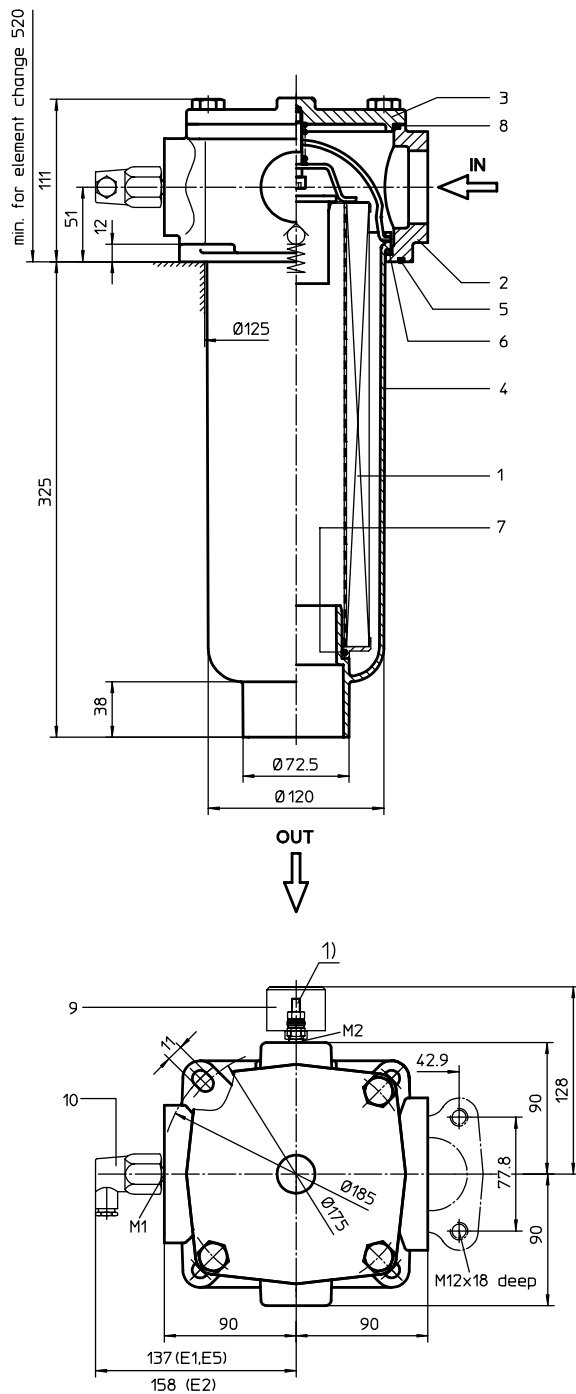


RETURN LINE FILTER

Series TEF 625 DN 50 PN 10

Sheet No.
1042 F



When equipped with one clogging indicator use preferably connection M1.

¹⁾ connection for the potential equalisation, only for application in the explosive area

1. Type index:

1.1. Complete filter: (ordering example)

TEF. 625. 10VG. 16. S. P. - FS. 8. - E1. O

1	2	3	4	5	6	7	8	9	10	11	12
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- 1 **series:**
TEF = tank-mounted return-line-filter
- 2 **nominal size:** 625
- 3 **filter-material and filter-fineness:**
80 G = 80 μm , 40 G = 40 μm , 25 G = 25 μm
stainless steel wire mesh
25 VG = 20 $\mu\text{m}_{(c)}$, 16 VG = 15 $\mu\text{m}_{(c)}$, 10 VG = 10 $\mu\text{m}_{(c)}$,
6 VG = 7 $\mu\text{m}_{(c)}$, 3 VG = 5 $\mu\text{m}_{(c)}$ Interpor fleece (glass fibre)
25 P = 25 μm , 10 P = 10 μm paper
- 4 **resistance of pressure difference for filter element:**
16 = Δp 16 bar
- 5 **filter element design:**
E = without by-pass valve
S = with by-pass valve Δp 2,0 bar
- 6 **sealing material:**
P = Nitrile (NBR)
V = Viton (FPM)
- 7 **filter element specification:** (see catalog)
- = standard
VA = stainless steel
IS06 = see sheet-no. 31601
- 8 **connection:**
FS = SAE-flange connection 3000 PSI
- 9 **connection size:**
8 = 2"
- 10 **filter housing specification:** (see catalog)
- = standard
IS06 = see sheet-no. 31605
IS11 = see sheet-no. 40530
- 11 **measuring connection at M1:**
- = without clogging indicator
O = clogging indicator visual, see sheet-no. 1616
E1 = pressure switch, see sheet-no. 1616
E2 = pressure switch, see sheet-no. 1616
E5 = pressure switch, see sheet-no. 1616
PA = potential equalisation
- 12 **measuring connection at M2:**
possible indicators see position 11 of the type index

1.2. Filter element: (ordering example)

01E. 631. 10VG. 16. S. P. -

1	2	3	4	5	6	7
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- 1 **series:**
01E. = filter element according to INTERNORMEN factory specification
- 2 **nominal size:** 631
- 3 - 7 | see type index complete filter

2. Accessories:

- Counter flange, see sheet-no. 1652

weight: 4,5 kg

3. Spare parts:

item	qty.	designation	dimension	article-no.	
1	1	filter element	01E. 631		
2	1	filter head	NG 625		
3	1	filter cover			
4	1	filter bowl	NG 625		
5	1	O-ring	140 x 3	304604 (NBR)	307514 (FPM)
6	1	O-ring	120 x 4	305300 (NBR)	307991 (FPM)
7	1	O-ring	63 x 3,5	311189 (NBR)	311592 (FPM)
8	1	O-ring	135 x 3,5	318386 (NBR)	318387 (FPM)
9	1	clogging indicator, visual	O	301721	
10	1	clogging indicator, electrical	alternatively E1 , E2 or E5	see sheet-no. 1616	

4. Description:

Return-line filters in the TEF series are suitable for a working pressure up to 10 bar.

Pressure peaks will be absorbed by a sufficient margin of safety.

The TEF-filters are directly mounted to the reservoir and connected to the return-line.

The filter element consists of a star-shaped, pleated filter material which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow is from outside to inside. Filters finer than 40 µm should use throw-away elements made of paper or Interpor fleece. Filter elements as fine as 5 µm_(c) are available; finer filter elements on request.

INTERNORMEN-Filters can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

INTERNORMEN-Filters elements are known as stable elements which have excellent filtration capabilities and a high dirt retaining capacity, therefore having a long service life. Due to its practical design, the return-line filter is easy to service.

When changing the filter element a detachable connection between the filter head and the filter bowl prevents a flow back of dirty oil into the tank.

5. Technical data:

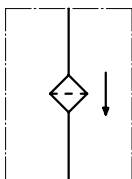
temperature range:	-10°C to +80°C (for a short time +100°C)
operating medium:	mineral oil, other media on request
max. operating pressure:	10 bar
opening pressure by-pass valve:	2,0 bar
connection system:	SAE-flange connection 3000 PSI
housing material:	filter head / filter cover AL; filter bowl glass fibre reinforced polyamide (standard) filter head / filter cover GG; filter bowl carbon fibre reinforced polyamide (according to IS11)
sealing material:	Nitrile (NBR) or Viton (FPM), other materials on request
installation position:	vertical
volume tank:	3,7 l

Classified under the Pressure Equipment Directive 97/23/EC for mineral oil (fluid group 2), Article 3, Para. 3.

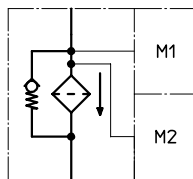
Classified under ATEX Directive 94/9/EC according to specific application (see questionnaire sheet-no. 34279-4).

6. Symbols:

without indicator



with by-pass valve



visual O



electrical contact maker E1



electrical contact breaker E5



electrical contact maker/breaker E2



7. Pressure drop flow curves:

Precise flow rates see 'INT-Expert-System Filter' respectively Δp -curves ; depending on filter fineness and viscosity.

8. Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance