

1) connection for the potential equalisation, only for application in the explosive area

## 1. Type index:

### 1.1. Complete filter: (ordering example)

**HPF. 901. 10VG. HR. E. P. - . F. 6. - . - . AE**

1	2	3	4	5	6	7	8	9	10	11	12
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- 1 **series:**  
HPF = pressure filter, manifold mounted
- 2 **nominal size:** 601, 901, 1351
- 3 **filter-material and filter-fineness:**  
80 G = 80  $\mu\text{m}$ , 40 G = 40  $\mu\text{m}$ , 25 G = 25  $\mu\text{m}$  stainless steel wire mesh  
25 VG = 20  $\mu\text{m}_{(c)}$ , 16 VG = 15  $\mu\text{m}_{(c)}$ , 10 VG = 10  $\mu\text{m}_{(c)}$ ,  
6 VG = 7  $\mu\text{m}_{(c)}$ , 3 VG = 5  $\mu\text{m}_{(c)}$  Interpor fleece (glass fibre)
- 4 **resistance of pressure difference for filter element:**  
30 =  $\Delta p$  30 bar  
HR =  $\Delta p$  160 bar (rupture strength  $\Delta p$  250 bar)
- 5 **filter element design:**  
E = single-end open
- 6 **sealing material:**  
P = Nitrile (NBR)  
V = Viton (FPM)
- 7 **filter element specification:** (see catalog)  
- = standard  
VA = stainless steel  
IS06 = see sheet-no. 31601
- 8 **connection:**  
F = manifold mounted
- 9 **connection size:**  
6 = DN 36
- 10 **filter housing specification:** (see catalog)  
- = standard  
IS06 = see sheet-no. 31605
- 11 **internal valve:**  
- = without  
S1 = with by-pass valve  $\Delta p$  3,5 bar  
S2 = with by-pass valve  $\Delta p$  7,0 bar  
R = reversing valve,  $Q \leq 465,348$  l/min
- 12 **clogging indicator or clogging sensor:**  
- = without  
AOR = visual, see sheet-no. 1606  
AOC = visual, see sheet-no. 1606  
AE = visual-electrical, see sheet-no. 1615  
VS1 = electronical, see sheet-no. 1617  
VS2 = electronical, see sheet-no. 1618

### 1.2. Filter element: (ordering example)

**01E. 900. 10VG. HR. E. P. -**

1	2	3	4	5	6	7
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- 1 **series:**  
01E. = filter element according to INTERNORMEN factory specification
- 2 **nominal size:** 600, 900, 1350
- 3 - 7 | see type index-complete filter

## 2. Dimensions:

type	HPF 601	HPF 901	HPF 1351
connection	DN 36	DN 36	DN 36
A	557	707	955
B	790	940	1440
weight kg	47	54	66
volume tank	2,1 l	3,1 l	4,6 l

Changes of measures and design are subject to alteration!

### 3. Spare parts:

item	qty.	designation	dimension			article-no.	
			HPF 601	HPF 901	HPF 1351		
1	1	filter element	01E.600	01E.900	01E.1350		
2	1	O-ring	48 x 3			304357 (NBR)	304404 (FPM)
3	1	O-ring	98 x 4			301914 (NBR)	304765 (FPM)
4	1	support ring	110 x 3,5 x 2			304802	
5	1	O-ring	45 x 3			304991 (NBR)	304997 (FPM)
6	1	clogging indicator, visual	AOR or AOC			see sheet -no. 1606	
7	1	clogging indicator, visual-electrical	AE			see sheet -no. 1615	
8	1	clogging sensor, electrical	VS1			see sheet -no. 1617	
9	1	clogging sensor, electrical	VS2			see sheet -no. 1618	
10	1	O-ring	15 x 1,5			315357 (NBR)	315427 (FPM)
11	1	O-ring	22 x 2			304708 (NBR)	304721 (FPM)
12	1	O-ring	14 x 2			304342 (NBR)	304722 (FPM)
13	1	screw plug	20913-4			309817	
14	1	screw plug	G ½			304678	

item 13 execution only without clogging indicator or clogging sensor

### 4. Description:

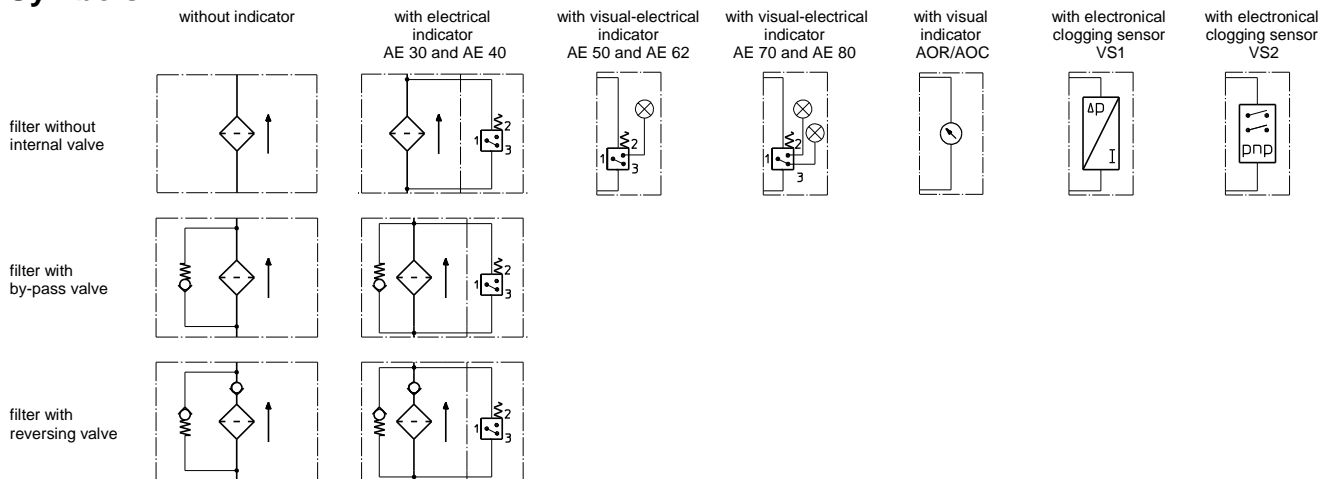
The pressure filters of the series HPF 601-1351 are suitable for a working pressure up to 315 bar. The pressure peaks are absorbed by a sufficient margin of safety. The HPF-filters are flange mounted to the hydraulic system. The filter element consists of star-shaped, pleated filter material which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to the inside. Filter elements are available down to 4 µm<sub>(G)</sub>. INTERNORMEN-Filter elements are known as elements with a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life. INTERNORMEN-Filter are suitable for all petroleum based fluids, HW-emulsions, most synthetic hydraulic fluids and lubrication oils. INTERNORMEN-Filter elements are available up to a pressure difference resistance of Δp 160 bar and a rupture strength of Δp 250 bar. The internal valves are integrated into the centering pivot for the filter element. After reaching the opening pressure the by-pass valve causes that an unfiltered partial flow passes the filter. With the reverse valve a protection of the filter element is given when having a reverse flow inside the filter. The reverse flow will not be filtered.

### 5. Technical data:

temperature range:	-10°C to + 80°C (for a short time + 100°C)
operating medium:	mineral oil, other media on request
max. operating pressure:	315 bar
test pressure:	450 bar
connection system:	manifold mounted
housing material:	C-steel; EN-GJS-400-18-LT
sealing material:	Nitrile (NBR) or Viton (FPM), other materials on request
installation position:	vertical

Classified under the Pressure Equipment Directive 97/23/EC for mineral oil (fluid group 2), Article 3, Para. 3.  
Classified under ATEX Directive 94/9/EC according to specific application (see questionnaire sheet-no. 34279-4).

### 6. Symbols:



**7. Pressure drop flow curves:** Precise flow rates see 'INT-Expert-System Filter', respectively Δp-curves; depending on filter fineness and viscosity.

### 8. Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance