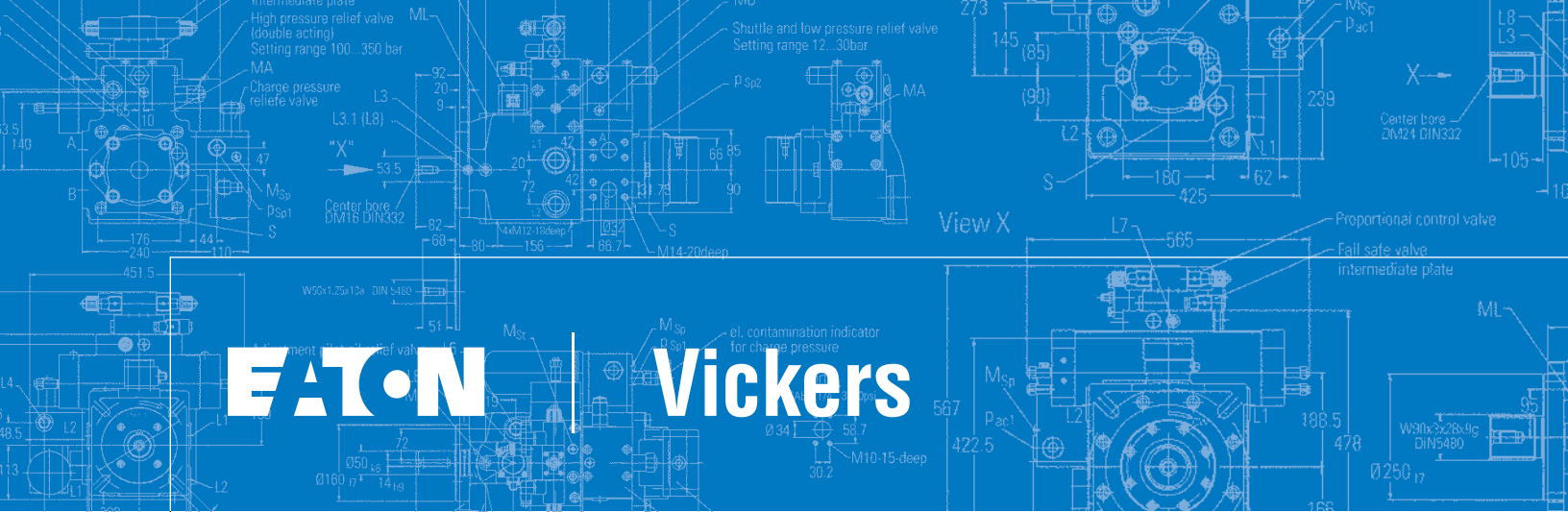
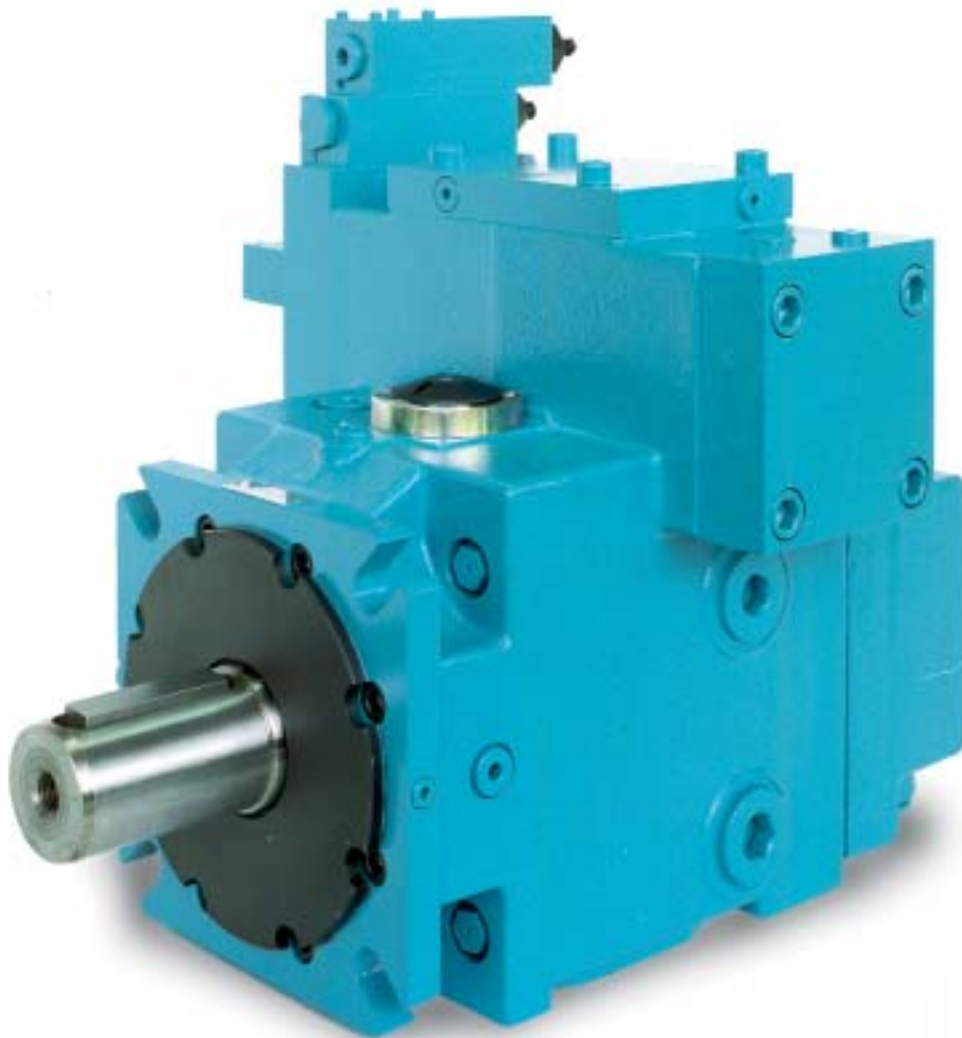




Hydrokraft Open Loop Piston Pumps

Technical Catalog

PVW



VICKERS®

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Introduction

- Axial piston pumps with swash plate design for reliable operation and long life.
- Pressure up to 420 bar. Rated speed up to 1800 min⁻¹. Higher speeds possible.
- Oversize shafts and bearings.
- Rotating and pressure loaded parts are pressure balanced.
- Through drive enable multiple pump installations from a single shaft. Multiple pump combinations are also available.
- Integrated pilot pump, filter and pressure relief valves available.
- “Building block” design gives these pumps a wide range of application.
- Fast response times.

AVAILABLE DISPLACEMENT SIZES

250 ccm

360 ccm

500 ccm

750 ccm

Displacement Controls: Typical Section of Open Loop PVW - Pump

ES - Electric motor displacement control

DF - Pressure compensator controlled

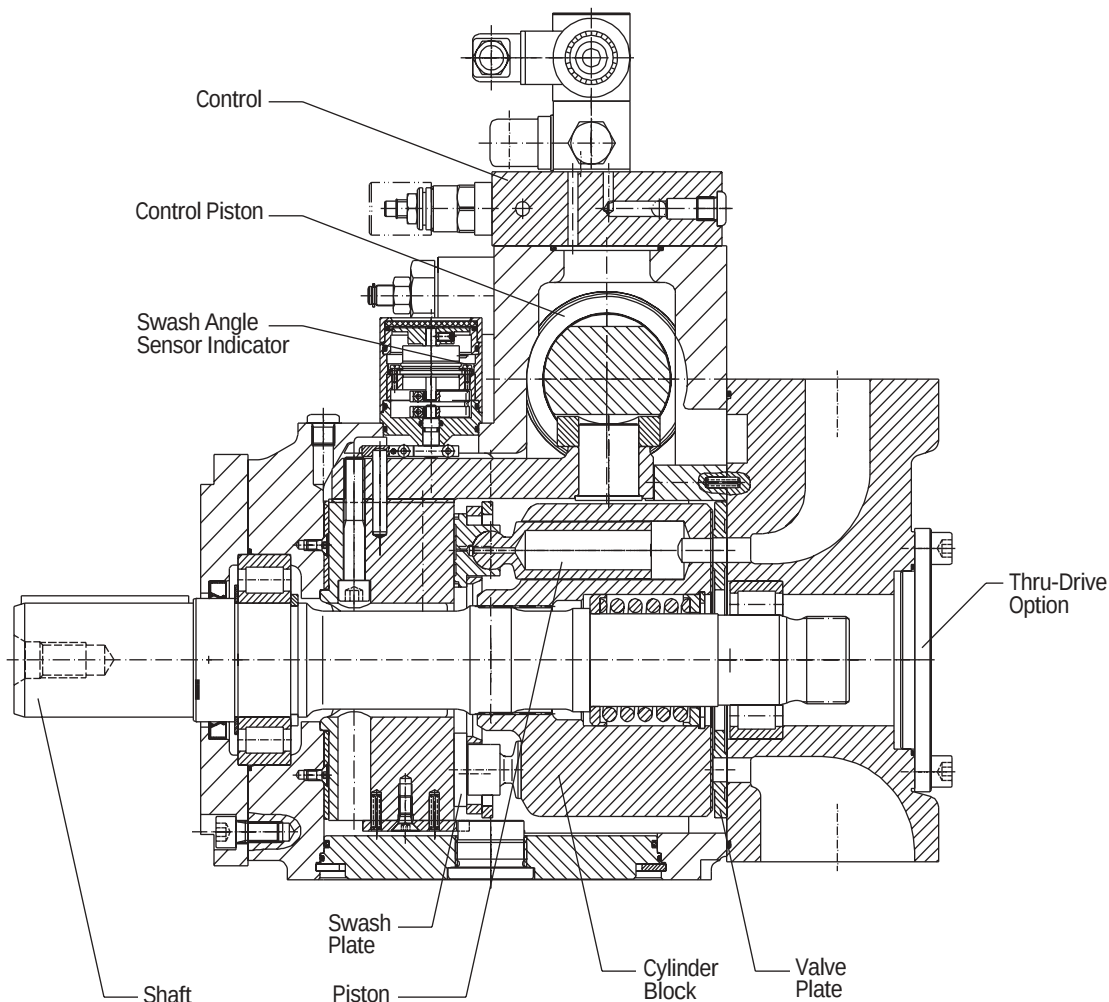
LR - Power control with pressure limiter

SP, SM - Displacement proportional to electric signal

DP - Displacement proportional to pressure signal

Extra functions available for SP, SM & DP:

Pressure Limitation and/or power control overriding function.



Dimensional information listed in this catalog is subject to change without notice.

Model Code

Open Loop Pumps

"W" Series - Basic Pumps

P	*	W	*	—	*	*	*	M	*	*	*	*	*	*	1	R	*	*	S	V	*	A	#
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

1 Pump

P – Open Loop Pump

2 Displacement

F – Fixed
V – Variable

3 Pump Series

W – "W" Series (was 30 design)

4 Configuration

S – Single Unit
F – Front Unit
M – Middle Unit
R – Rear Unit

5 Separator

6 7 8 Displacement cm³/r

250 – 250 cm³/r [15.3 in³/rev]
360 – 360 cm³/r [22.0 in³/rev]
500 – 500 cm³/r [30.5 in³/rev]
750 – 750 cm³/r [45.8 in³/rev]
??? – Non-Standard
Displacement (PFW
Only)

9 Basic Standard

M – Metric

10 11 Mounting Flange

07 – ISO 3019/2-200B4HW
08 – ISO 3019/2-250B4HW
* See Chart Below

12 Rotation Direction

R – Right Hand [CW]
L – Left Hand [CCW]

13 Adjustment Stops

0 – No Stop
4 – Mechanical Adjustment
Stop Side A (PVW only)
5 – Mechanical Adjustment
Stop Side B (PVW only)
6 – Mechanical Adjustment
Stops Side A and B
(PVW only)

NOTE:

4 is used as max.
Adjustment on Side A.
5 is used as min. Adjustment
stop side A.

14 15 Thru-Drive Options

00 – None
0A – SAE A
0B – SAE B
0C – SAE C
0D – ISO125A2HW
0E – ISO160A2HW
0F – ISO125B4HW
0G – ISO160B4HW
0H – ISO200B4HW
0J – ISO250B4HW
0P – Pilot Pump (8cm³/r.)
(PVW only)
PP – Double Pilot Pump
(8 + 8 cm³/r.) (PVW
only)
** See Chart Below

16 Main Ports

1 – SAE Ports - Metric Bolts

17 Main Port Orientation

R – Radial (Side Ports)

18 19 Main Drive Shaft End

01 – ISO Straight Key
02 – ISO Spline

20 Drive Shaft Seal Configuration

S – Single Shaft Seal

21 Seal Material

V – Viton*
*Viton is a trademark of
E.I. Dupont (other materials
available, contact your
Eaton representative.)

22 Yoke Position Indicator

0 – No Position Indicator
V – Visual Position Indicator
P – Position Sensor
M – Sensor with Visual
Indicator

23 Surface Finish

A – Blue Painted
*Other options on special
request available. Contact
Eaton Sales.

24 Add Control Model Code

Code (characters 24...43) on
the following pages

*MOUNTING FLANGE OPTIONS AVAILABLE	250	360	500	750
ISO 3019/2-200B4HW	•	•		
ISO 3019/2-250B4HW			•	•

**THRU-DRIVE OPTIONS AVAILABLE	250	360	500	750
00	•	•	•	•
0A	•	•	•	•
0B	•	•	•	•
0C	•	•	•	•
0D	•	•	•	•
0E	•	•	•	•
0F	•	•	•	•
0G	•	•	•	•
0H	•	•	•	•
0J			•	•

Model Code

Open Loop Pumps

"W" Series - No Control

0	0	0	0	0	A	0	0	0	0	0	0	0	0	0	0	0	0	0	0	#
24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44

24 25 **Control Type**
00 – No Control
(for PFW only)

26 **Displacement Adjustment Options**
0 – Not Applicable

27 28 **Electronic Controls**
00 – Not Required

29 **Yoke Displacement Zone**
A – Single Side of Center "A"

30 **Extra Functions**
0 – Not Required

31 **Pressure Control Options**
0 – Not Applicable

32 33 34 **Power Control**
000 – Not Applicable

35 **Pilot Oil Filter**
0 – Not Applicable

36 **Bypass/Venting Valve**
0 – Not Applicable

37 **Position Monitoring**
0 – No Position Monitoring

38 **Electric Motor Type**
0 – No Electric Motor

39 **Control Voltage**
0 – Not Applicable

40 41 42 43 **Customer Adjustment Specification**
0000 – None

44 **Special Features**
Add special feature description (characters 44...46) on page 14 if required.

Model Code

Open Loop Pumps

"W" Series - DF Control

D F 0 0 0 A * * 0 0 0 0 * 0 0 * * * * *
[24] [25] [26] [27] [28] [29] [30] [31] [32] [33] [34] [35] [36] [37] [38] [39] [40] [41] [42] [43] [44]

[24] [25] Control Type

DF – Pressure Compensator

[26] Displacement Adjustment Options

0 – Not Applicable

[27] [28] Electronic Controls

00 – Not Required

[29] Yoke Displacement Zone

A – Single Side of Center "A"

[30] Extra Functions

0 – Not Required
1 – Load Sensing Extra Function

[31] Pressure Control Options

0 – Not Applicable
F – Remote Port Only
K – Electro Proportional Relief Valve
- Incl. Electronic Card

[32] [33] [34] Power Control

000 – Not Applicable

[35] Pilot Oil Filter

0 – Not Applicable

[36] Venting Valve

0 – Not Applicable
1 – With Solenoid Valve

[37] Position Monitoring

0 – No Position Monitoring

[38] Electric Motor Type

0 – No Electric Motor

[39] Control Voltage

0 – Not Applicable
B – 110 AC 50 HZ/
120 AC 60 HZ
D – 220 AC 50 HZ/
240 AC 60 HZ
G – 12 VDC
H – 24 VDC

[40] [41] [42] [43] Customer Adjustment Specification

0000 – None
???? – Yes (final number will be assigned by Eaton. Specify on table below)

[44] Special Features

Add special feature description (characters 44...46) on page 14 if required.

CUSTOMER ADJUSTMENT SPECIFICATIONS

	Unit	Standard Adjustment	Customer Specified Adjustment	Remarks
All Revolution Adjustments below set at ..	rpm	1500	-	
Mech. Stop Side A (used as max Adjustment Stop Side A)	L/min	Q _{max}		
Mech. Stop Side B (used as min Adjustment Stop Side B)	L/min	Q _{min}		
Pressure Control Main Stage	bar	20	-	
Pressure Control Pilot Valve	bar	90		
Load Sense p	bar	15		<15% bar not possible

Model Code

Open Loop Pumps

"W" Series - LR Control

L R 0 0 0 A * * * * * 0 * 0 0 * * * * * #
[24] [25] [26] [27] [28] [29] [30] [31] [32] [33] [34] [35] [36] [37] [38] [39] [40] [41] [42] [43] [44]

[24] [25] Control Type

LR – Power Control

[26] Displacement Adjustment Options

0 – Not Applicable

[27] [28] Electronic Controls

00 – Not Required

[29] Yoke Displacement Zone

A – Single Side of Center "A"

[30] Extra Functions

1 – Load Sensing & Pressure Limiter Extra Function
2 – Pressure Limiter Extra Function

[31] Pressure Control Options

0 – Not Applicable
F – Remote Port Only
K – Electro Proportional Relief Valve
- Incl. Electronic Card

[32] [33] [34] Power Control Define

000 - Not Applicable
??? - KW at 1500 rpm

[35] Pilot Oil Filter

0 – Not Applicable

[36] Venting Valve

0 – Not Applicable
1 – With Solenoid Valve

[37] Position Monitoring

0 – No Position Monitoring

[38] Electric Motor Type

0 – No Electric Motor

[39] Control Voltage

0 – Not Applicable
B – 110 AC 50 HZ/
120 AC 60 HZ
D – 220 AC 50 HZ/
240 AC 60 HZ
G – 12 VDC
H – 24 VDC

[40] [41] [42] [43] Customer Adjustment Specification

0000 – None
???? – Yes (final number will be assigned by Eaton. Specify on table below)

[44] Special Features

Add special feature description (characters 44...46) on page 14 if required.

CUSTOMER ADJUSTMENT SPECIFICATIONS

	Unit	Standard Adjustment	Customer Specified Adjustment	Remarks
All Revolution Adjustments below set at ..	rpm	1500	-	
Mech. Stop Side A (used as max Adjustment Stop Side A)	L/min	Q _{max}		
Mech. Stop Side B (used as min Adjustment Stop Side B)	L/min	Q _{min}		
Pressure Control Main Stage	bar	20	-	
Pressure Control Pilot Valve	bar	90		
Load Sense p	bar	15		<15% bar not possible

Model Code

Open Loop Pumps

"W" Series - ES Control

E S * 0 0 A 0 0 0 0 0 0 * * 0 * * * * #

24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44

24 25 Control Type

ES – Electric Motor Displacement Control

26 Displacement Adjustment Options

M – Electric Motor - Fast Response*
N – Electric Motor - Medium Response*
P – Electric Motor - Slow Response*

27 28 Electronic Controls

00 – Not Required

29 Yoke Displacement Zone

A – Single Side of Center "A"

30 Extra Functions

0 – Not Required

31 Pressure Control Options

0 – Not Applicable

32 33 34 Power Control

000 – Not Applicable

35 Pilot Oil Filter

0 – Not Applicable

36 Venting Valve

0 – Not Applicable

37 Position Monitoring

A – 4 Limit Switches
B – 8 Limit Switches
P – 4 Limit Switches w/Sensor
T – 8 Limit Switches w/Sensor

38 Electric Motor Type

2 – Motor With Brake (IP-54)
3 – Motor Without Brake (Explosion Proof)

39 Control Voltage of Venting Valve

0 – Not Applicable

40 41 42 43 Customer Adjustment Specification

0000 – None
???? – Yes (final number will be assigned by Eaton. Specify on table below)

44 Special Features

Add special feature description (characters 44...46) on page 14 if required.

*Response Time (sec) for Zero to Maximum Displacement

SIZE	250		360		500		750	
Frequency	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz
Fast	8	7	11	9	10	8	14	12
Medium	20	17	27	23	24	20	35	29
Slow	40	33	55	46	48	40	70	58

CUSTOMER ADJUSTMENT SPECIFICATIONS

	Unit	Standard Adjustment	Customer Specified Adjustment	Remarks
All Revolution Adjustments below set at ..	rpm	1500	-	
Mech. Stop Side A (used as max Adjustment Stop Side A)	L/min	Q _{max}		
Mech. Stop Side B (used as min Adjustment Stop Side B)	L/min	Q _{min}		
Displacement Adjusted to...	cm ³ /rev.	~50% Q _{max}		
Position Monitoring Switch	1 L/min	0		
	2 L/min	95% of Q _{max}		<95% not possible
	3 L/min			
	4 L/min			
	5 L/min			
	6 L/min			
	7 L/min			
	8 L/min			

Model Code

Open Loop Pumps

"W" Series - DP Control

D P * 0 0 A * * * * * 0 0 0 0 * * * * #

24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44

24 25 Control Type

DP – Pressure Signal
Displacement Control

26 Displacement Adjustment Options

G – Mounting Interface
CETOP 3 Only
H – Remote Port G 1/4
J – Proportional Relief Inc.
Electronics

27 28 Electronic Controls

00 – Not Required

29 Yoke Displacement Zone

A – Single Side of Center "A"

30 Extra Functions

0 – Not Required
4 – Pressure Limiter
Overriding Function
5 – Pressure Limiter & Power
Control Overriding
Function

31 Pressure Control Options

0 – Not Applicable
F – Remote Port Only
K – Electro Prop. Relief Valve
- Incl. Electronic Card

32 33 34 Power Control

000 – Not Applicable
??? – KW at 1500 rpm

35 Pilot Oil Filter

0 – Not Applicable
V – Filter with Visual
Indicator
E – Filter with Electrical
Indicator

36 Venting Valve

0 – Not Applicable

37 Position Monitoring

0 – No Position Monitoring

38 Electric Motor Type

0 – No Electric Motor

39 Control Voltage of Venting Valve

0 – Not Applicable

41 42 43 Customer Adjustment Specification

0000 – None
???? – Yes (final number will
be assigned by Eaton.
Specify on table
below)

44 Special Features

Add special feature
description (characters
44...46) on page 14 if
required.

*CUSTOMER ADJUSTMENT SPECIFICATIONS

	Unit	Standard Adjustment	Customer Specified Adjustment	Remarks
All Revolution Adjustments below set at ..	rpm	1500	-	
Pilot Pressure Size 250 & 360	bar	60	-	
Pilot Pressure Size 500 & 750	bar	80	-	
Mech. Stop Side A (used as max Adjustment Stop Side A)	L/min	Q _{max}		
Mech. Stop Side B (used as min Adjustment Stop Side A)	L/min	Q _{min}		
Pressure Override Side A	bar	90		

Model Code

Open Loop Pumps

"W" Series - SM Control

S M 0 0 0 A * * * * * 0 0 0 0 * * * * #
[24] [25] [26] [27] [28] [29] [30] [31] [32] [33] [34] [35] [36] [37] [38] [39] [40] [41] [42] [43] [44]

[24] [25] **Control Type**
SM – Servo Adjustment
Displacement Control -
Mech. Feedback

[26] **Displacement
Adjustment Options**
0 – Not Applicable

[27] [28] **Electronic Controls**
00 – Not Required

[29] **Yoke Displacement Zone**
A – Single Side of Center "A"

[30] **Extra Functions**
0 – Not Required
4 – Pressure Limiter Override
Function
5 – Pressure Limiter & Power
Control Override Function

[31] **Pressure Control
Options**
0 – Not Applicable
F – Remote Port Only
K – Electro Proportional
Relief Valve - Incl.
Electronic Card

[32] [33] [34] **Power Control**
000 – Not Applicable
??? – KW at 1500 rpm

[35] **Pilot Oil Filter**
0 – Not Applicable
V – Filter with Visual
Indicator
E – Filter with Electrical
Indicator

[36] **Venting Valve**
0 – Not Applicable

[37] **Position Monitoring**
0 – No Position Monitoring

[38] **Electric Motor Type**
0 – No Electric Motor

[39] **Control Voltage of
Venting Valve**
0 – Not Applicable

[40] [41] [42] [43] **Customer
Adjustment Specification**
0000 – None
???? – Yes (final number will
be assigned by Eaton.
Specify on table
below)

[44] **Special Features**
Add special feature
description (characters
44...46) on page 14 if
required.

*CUSTOMER ADJUSTMENT SPECIFICATIONS

	Unit	Standard Adjustment	Customer Specified Adjustment	Remarks
All Revolution Adjustments below set at ..	rpm	1500	-	
Pilot Pressure for Size 250 & 360 (External)	bar	60	-	
Pilot Pressure for Size 500 & 750 (External)	bar	80	-	
Mech. Stop Side A (used as max Adjustment Stop Side A)	L/min	Q _{max}		
Mech. Stop Side B (used as min Adjustment Stop Side B)	L/min	Q _{miin}		
Pressure Override Side A	bar	90		<95% not possible

Model Code

Open Loop Pumps

"W" Series - SP Control

S P * * * A * * * * * * 0 0 0 0 * * * * #

24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44

24 25 Control Type

SP – Proportional Valve Adjustment Displacement Control

26 Displacement Adjustment Options

C – With CETOP 3 Prop Valve KDG4V 3
F – With CETOP 5 Prop Valve

27 28 Electronic Controls

03 – ER 9.3 - 10 (CETOP 3)
04 – ER 9.4 - 10 (CETOP 5)

29 Yoke Displacement Zone

A – Single Side of Center "A"

30 Extra Functions

0 – Not Required
4 – Pressure Limiter Overriding Function
5 – Pressure Limiter and Power Control Overriding Function

31 Pressure Control Options

0 – Not Applicable
F – Remote Port Only
K – Electro Proportional Relief Valve - Including Electronic Card

32 33 34 Power Control

000 – Not Applicable
??? – KW at 1500 rpm

35 Pilot Oil Filter

0 – Not Applicable
V – Filter with Visual Indicator
E – Filter with Electrical Indicator

36 Venting Valve

0 – Not Applicable

37 Position Monitoring

0 – No Position Monitoring

38 Elec Motor Type

0 – No Electric Motor

39 Control Voltage of Venting Valve

0 – Not Applicable

40 41 42 43 Customer Adjustment Specification

0000 – None
???? – Yes (final number will be assigned by Eaton. Specify on table below)

44 Special Features

Add special feature description (characters 44...46) on page 14 if required.

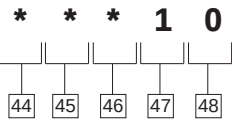
*CUSTOMER ADJUSTMENT SPECIFICATIONS

	Unit	Standard Adjustment	Customer Specified Adjustment	Remarks
All Revolution Adjustments below set at ..	rpm	1500	-	
Pilot Pressure	bar	60	-	
Mech. Stop Side A (used as max Adjustment Stop Side A)	L/min	Q _{max}		
Mech. Stop Side B (used as min Adjustment Stop Side B)	L/min	Q _{min}		
Max. Stop by Control Side A	L/min	95% Q _{max}	EI Card Adjustment done by customer	Refer to EI card Manual
Min. Stop by Control Side A	L/min	0+/-2.5%	EI Card Adjustment done by customer	Refer to EI card Manual
Ramp Time 0 → A For 100% Stroke	sec	0	EI Card Adjustment done by customer	Refer to EI card Manual
Ramp Time A → 0 For 100% Stroke	sec	0	EI Card Adjustment done by customer	Refer to EI card Manual
Preset Input Signals S1.....S4	L/min	-	EI Card Adjustment done by customer	Refer to EI card Manual

Model Code

Open Circuit Pumps

"W" Series -
Special Features



44 45 46 **Special Features**

- 000 – None
- *** – Defined by Eaton

47 48 **Design Number**

- 10 – Design Number

Combination Units



Model Code

Examples for
Combination Units

**Example 1: Combination
of two open loop pumps**

Model Code Front Unit	PVWF-500M08R0001R02SVMASPC03A000000000000000010
Model Code Rear Unit	PVWR-250M07R0001R02SVMASPC03A0000000000000000010
Model Code Combination Unit	PVWC-500SP250SP0000000000HC81*****

**Example 2: Combination
of one closed loop - and
two open loop pumps
(For other product model
codes refer to the
according catalog)**

Mode Code Front Unit	TVWF-500M08R0000H1R02SVMA20SPC03C00000000E000H000000010
Model Code Middle Unit	PVWM-250M07R0001R02SV0ADF000A0000000000000000010
Model Code Rear Unit	PFXR-130M02R00P1A02SV0A00000A0000000000000000010
Model Code Combination Unit	TVWC-500SP250DF1300000000HC81*****

Pump Specifications - US

MODEL			PFW/PVW 250	PFW/PVW 360	PFW/PVW 500	PFW/PVW 750
Design			Swashplate - Axial piston pump			
Type of mounting			Flange or foot-mounted. Combination units foot mounted only			
Pipe connection SAE Flange	B A	psi	3 1/2" = 500 1 1/2" = 6000	3 1/2" = 500 1 1/2" = 6000	5" = 500 2" = 6000	5" = 500 2" = 6000
Direction of rotation			Clockwise when viewing shaft end of pump Counterclockwise available on request			
Speed range	n_{min} n_{max}	rpm	150 1800	1500	1800	1200
Installation position			Optional, see mounting information			
Ambient temperature range	min max	°F	-4 122			
Weight	m	lb	467	485	750	871
Mass of inertia	J	lb ft ²	3.46	3.61	11.9	13.1

HYDRAULIC CHARACTERISTICS

Nominal pressure (100% duty cycle)	p_N	psi	5075			
Input pressure	p_{1min} p_{1max}	psi psi	14.5 abs 725			
Max. pressure to DIN 24312	p_{2max}	psi	6090			
Hydraulic fluid			Hydraulic oil to DIN 51524 part 2. Refer to section Application Data-Fluid Recommendations			
Hydraulic fluid temperature range	min max	°F	-13 194			
Viscosity range for continuous operation	min max	cSt cSt	10 75			
Maximum permissible start viscosity	max	cSt	1000			
Cleanliness acc.	ISO 4406		18/15/13			
Maximum geometric Displacement n= 1500 rpm n= 1800 rpm	V_g	in ³	15.2	22	30.5	45.7 (at 1200 rpm)
Maximum geometric Pump flow n= 1500 rpm n= 1800 rpm	Q_g	Us/gpm	99 119	142 —	198 238	238 (at 1200 rpm) —
Case pressure	p_{vmax}	psi	max. 7.2psi over p_1 $p_{vmax} = 58\text{psi abs.}$			
Pilot Pump	V	in ³	0.5			
Pilot pressure	p_{St}	psi	870	870	1160	1160

DRIVE

Maximum Driving torque - (p_{2max} , $\eta = 100\%$)	M1 single	lb.ft	1232	1774	2463	3688
Maximum Power consumpt. - (p_{2max} , 1800 rpm, $\eta = 100\%$)	P1 single	hp	422 (at 1800 rpm)	507 (at 1500 rpm)	845 (at 1800 rpm)	845 (at 1200 rpm)

COMBINATION UNITS

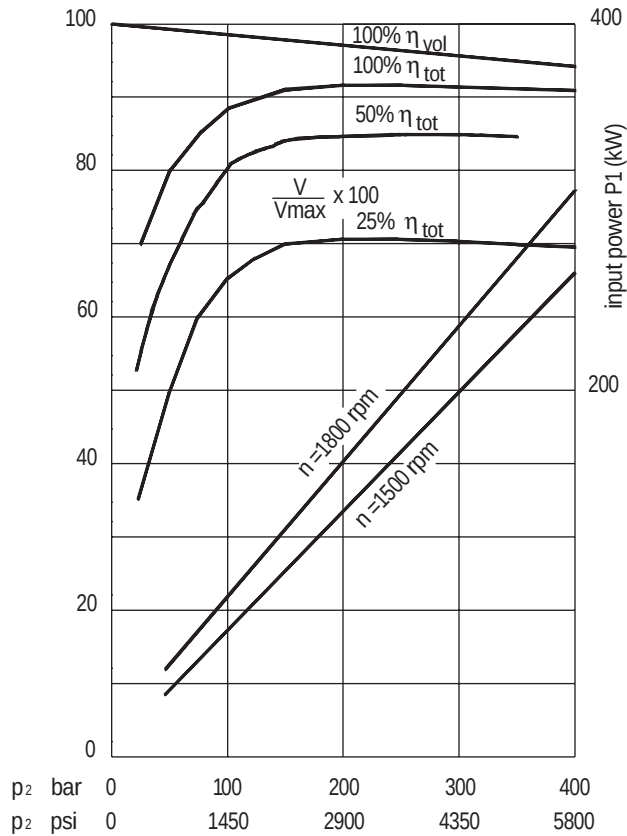
Maximum driving torque combination unit splined shaft only	M1	lb.ft	2x 1232	2x 1774	3688	3688
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Pump Specifications - Metric

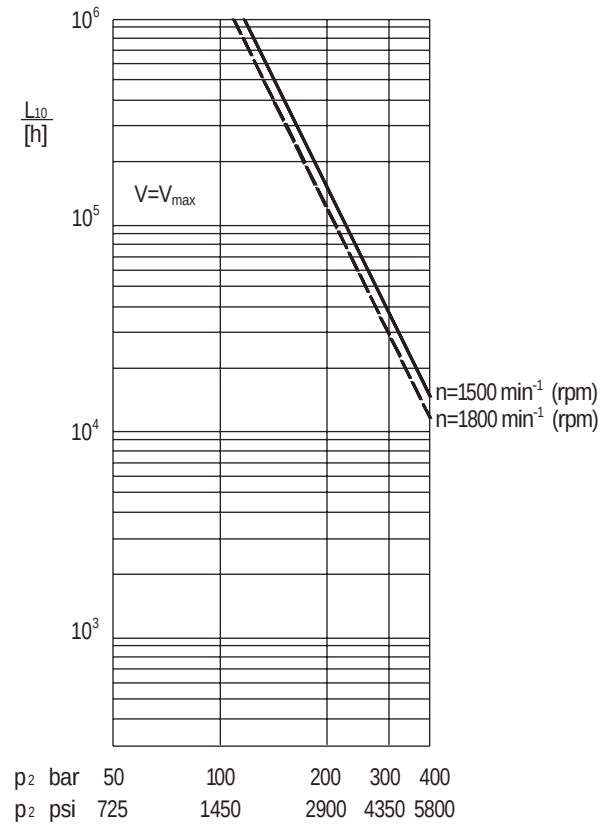
MODEL			PFW/PVW 250	PFW/PVW 360	PFW/PVW 500	PFW/PVW 750
Design			Swashplate - Axial piston pump			
Type of mounting			Flange or foot-mounted. Combination units foot mounted only			
Pipe connection SAE Flange	B A	psi	3 1/2" = 500 1 1/2" = 6000	3 1/2" = 500 1 1/2" = 6000	5" = 500 2" = 6000	5" = 500 2" = 6000
Direction of rotation			Clockwise when viewing shaft end of pump Counterclockwise available on request			
Speed range	n_{min} n_{max}	min^{-1}	150 1800	1500	1800	1200
Installation position			Optional, see mounting information			
Ambient temperature range	min max	°C	-20 +50			
Weight	m	kg	212	220	340	395
Mass of inertia	J	kg m ²	0.146	0.152	0.5	0.55
HYDRAULIC CHARACTERISTICS						
Nominal pressure (100% duty cycle)	p_N	bar	350			
Input pressure	p_{1min} p_{1max}	bar bar	1 abs 50			
Maximum pressure to DIN 24312	p_{2max}	bar	420			
Hydraulic fluid			Hydraulic oil to DIN 51524 part 2. Refer to section Application Data-Fluid Recommendations			
Hydraulic fluid temperature range	min max	°C	-25 90			
Viscosity range for continuous operation	min max	cSt cSt	10 75			
Max. permissible start viscosity	max	cSt	1000			
Cleanliness acc.	ISO 4406		18/15/13			
Maximum geometric Displacement	$n = 1500 min^{-1}$ $n = 1800 min^{-1}$	V_g	cm ³ 250 250	360 —	500 410	750 (at 1200 min ⁻¹) —
Maximum geometric Pump flow	$n = 1500 min^{-1}$ $n = 1800 min^{-1}$	Q_g	l/min 375 375	540 —	750 738	900 (at 1200 min ⁻¹) —
Case pressure	p_{vmax}	bar	max. 0.5 bar over p_1 , $p_{vmax} = 4$ bar abs.			
Pilot Pump	V	cm ³	8			
Pilot pressure	p_{St}	bar	60	60	80	80
DRIVE						
Maximum Driving torque - (p_{2max} , $\eta = 100\%$)	M1 single	Nm	1670	2405	3340	5000
Max. Power consumpt. - (p_{2max} , $\eta = 100\%$)	P1 single	kW	315 (at 1800 min ⁻¹)	378 (at 1500 min ⁻¹)	630 (at 1800 min ⁻¹)	630 (at 1200 min ⁻¹)
COMBINATION UNITS						
Maximum driving torque combination unit splined shaft only	M1	Nm	2x1670	2x 2405	5000	5000

Performance Curves - 250 Series

**Power efficiency
performance curve**



Roller bearing life



Combination units

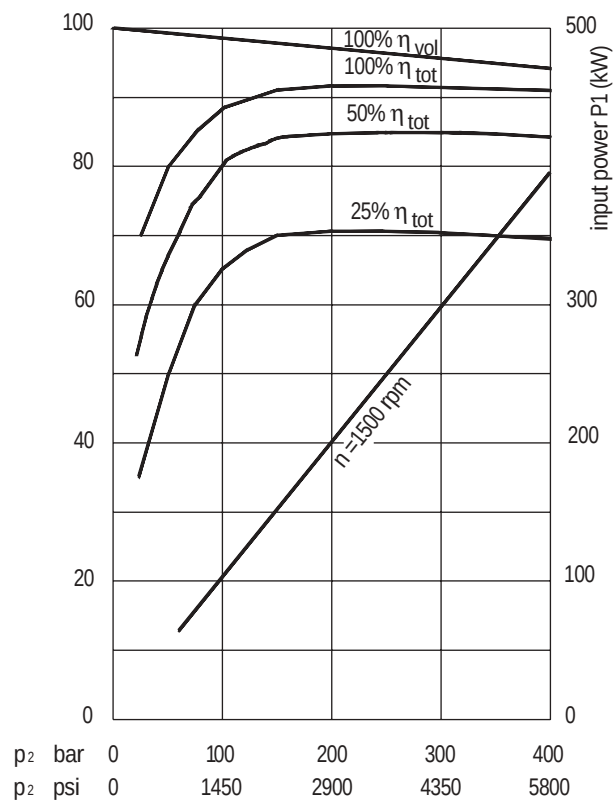
For combination pumps the characteristic values are as for the individual units.

For reduced swash-angle:

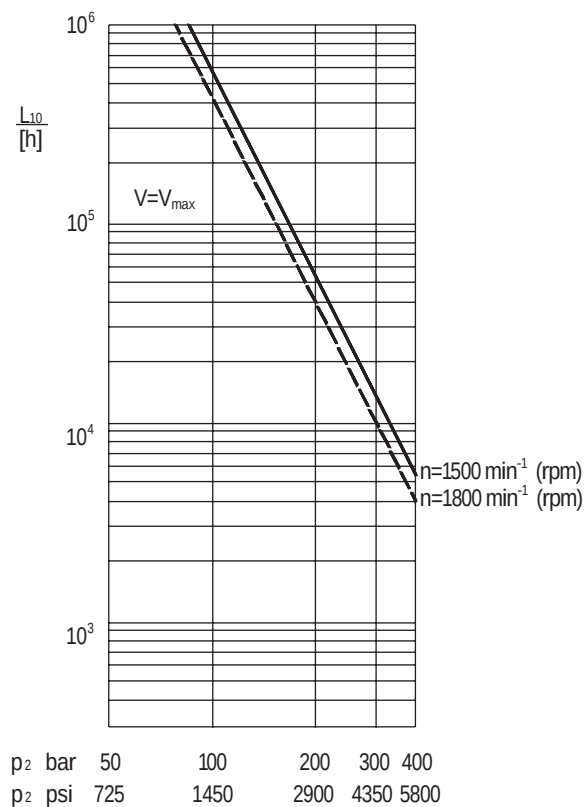
$$L_h = (L \text{ at } V_{max}) \times \frac{1}{\left(\frac{V}{V_{max}}\right)^{\frac{10}{3}}}$$

Performance Curves - 360 Series

**Power efficiency
performance curve**



Roller bearing life



Combination units

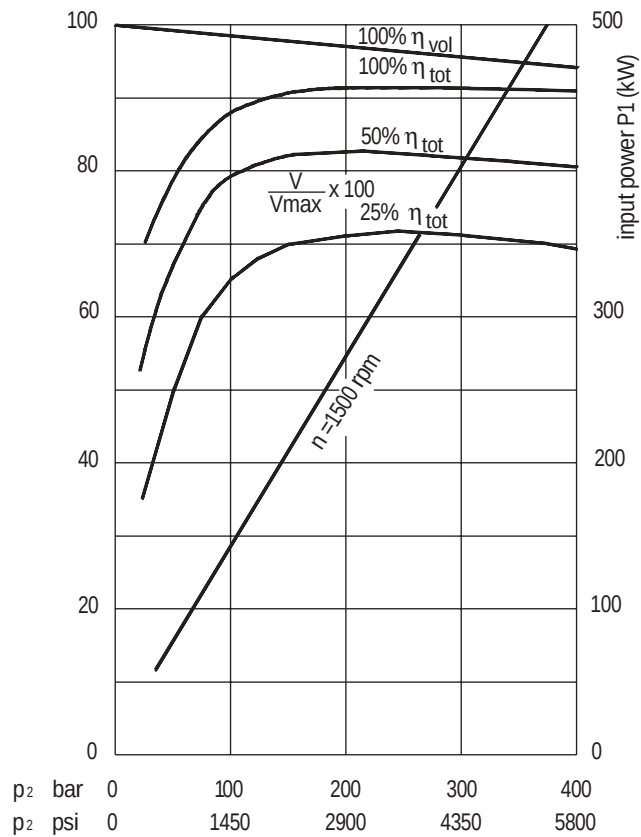
For combination pumps the characteristic values are as for the individual units.

For reduced swash-angle:

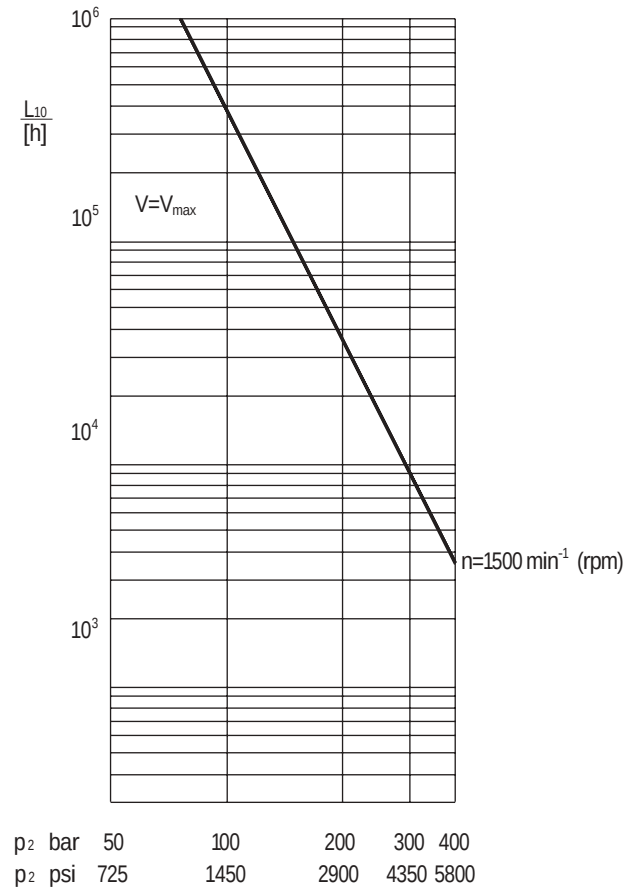
$$L_h = (L \text{ at } V_{max}) \times \frac{1}{\left(\frac{V}{V_{max}}\right)^{\frac{10}{3}}}$$

Performance Curves - 500 Series

**Power efficiency
performance curve**



Roller bearing life



Combination units

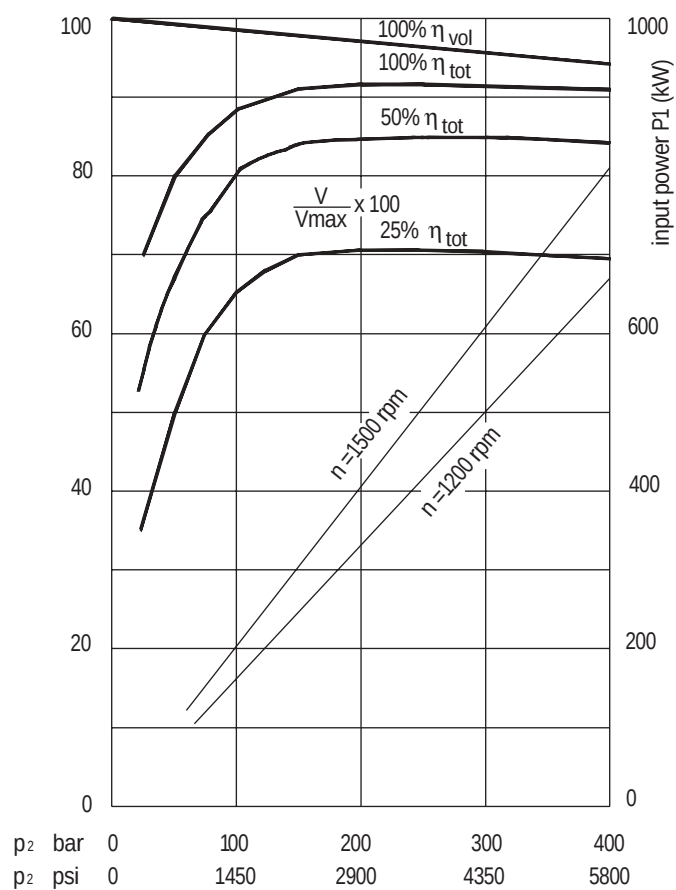
For combination pumps the characteristic values are as for the individual units.

For reduced swash-angle:

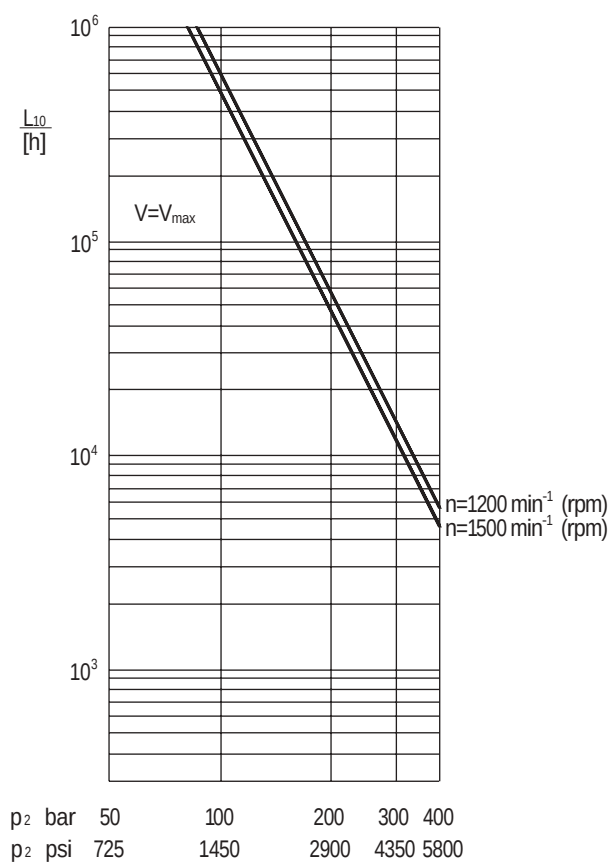
$$L_h = (L \text{ at } V_{max}) \times \frac{1}{\left(\frac{V}{V_{max}}\right)^{\frac{10}{3}}}$$

Performance Curves - 750 Series

**Power efficiency
performance curve**



Roller bearing life



Combination units

For combination pumps the characteristic values are as for the individual units.

For reduced swash-angle:

$$L_h = (L \text{ at } V_{\max}) \times \frac{1}{\left(\frac{V}{V_{\max}}\right)^{\frac{10}{3}}}$$

Electric Motor Displacement Control ES

Open Loop Pumps

"W" Series

This unit is used for flow adjustment. It has a three phase electric servo motor, worm gearing and a switch box with 4 or (optional) 8 limit switches for different positions. A potentiometer for stepless adjustment

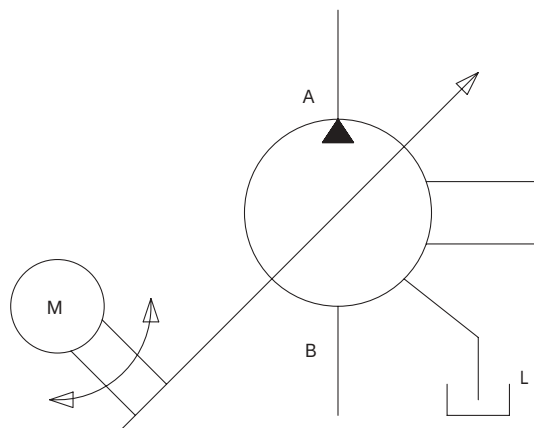
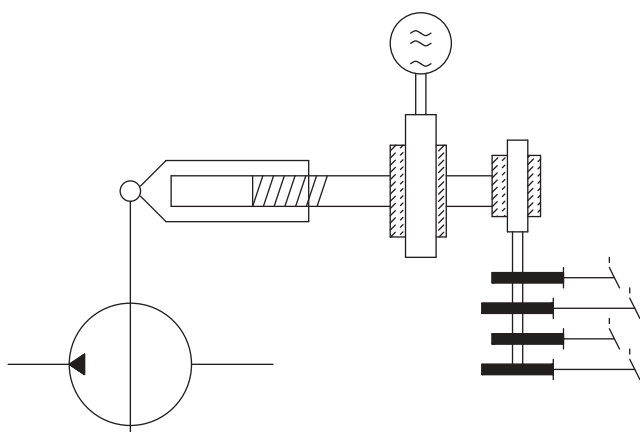
and/or position monitoring is also available.

The response times from zero to maximum depends on the chosen ratio and the (fixed) speed of the servo motor (this means

that once the control is defined and built the response time are not variable during operation.)

Explosion Protection versions are also available.

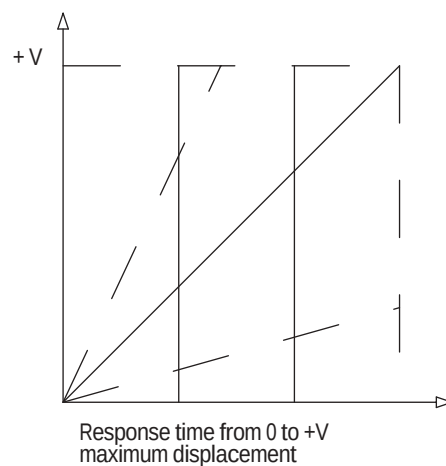
No Pressure/Power Limiter possible!



Theoretical Response Time (sec) for Maximum Displacement

SIZE	250		360		500		750	
Frequency	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz
Fast	8	7	11	9	10	8	14	12
Medium	20	17	27	23	24	20	35	29
Slow	40	33	55	46	48	40	70	58

Response time from 0 to +Qmax



DF, LR Displacement Controls

Open Loop Pumps

"W" Series

Energy saving hydraulic drives are possible with pressure compensated and/or power controlled pumps, especially in combination with the load-sensing option.

DF The system pressure remains constant for the entire volume flow rate. System pressure can be set either manually, hydraulically or electronically. The standard Hydrokraft pressure compensator is pilot

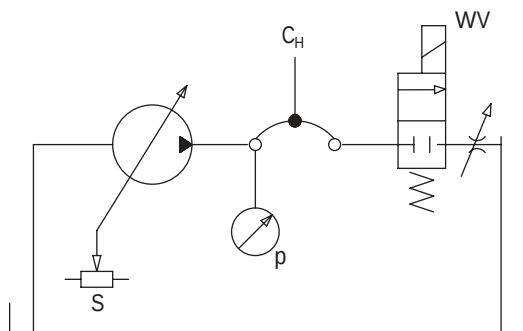
operated, has a remote port and is very stable.

LR The p/Q characteristic curve is a hyperbola. For constant speed, the drive torque, i.e. the power used, is held constant. The power hyperbola can be continuously adjusted between Pmin and Pmax. Pmin is given by the minimum set value of control's main stage (app. 20 bar) and power loss of the pump.

Both controllers can be combined with another or with additional options, for possible variations, see the model coding and circuit diagrams. The maximum flow of the pump can be limited mechanically to between 50% and 100% by screw. As an additional option the maximum (or minimum) flow can also be limited by a spacer inside the control cylinder (position no.13 in model coding, options

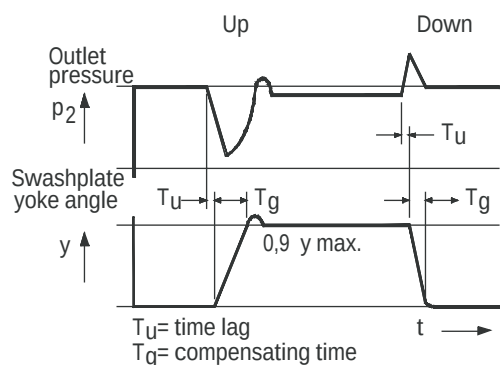
4, 5 or 6 in combination with customer adjustment speculation position 40-43 for the set values).

This solution is also recommended for very rough operating conditions and the need of a very exact repeatability over a long time period. The setting must be defined before ordering and cannot be modified during operation.

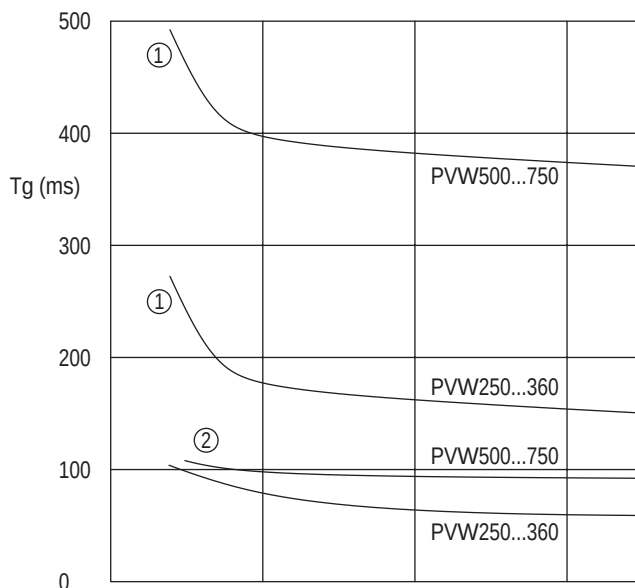


Typical controller action: (Closing/opening the directional control valve WV)

CH - 50mm ID x 2 meters



- (1) On stroke control time T_g (0 → 0,9 y max.)
- (2) Off stroke control time T_g (0,9 y max. → 0)



p_2 bar	0	100	200	300
p_2 psi	0	1450	2900	4350

DF, LR Controls

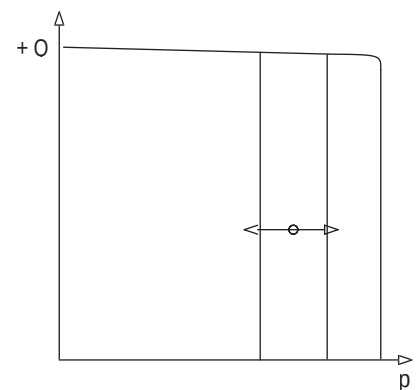
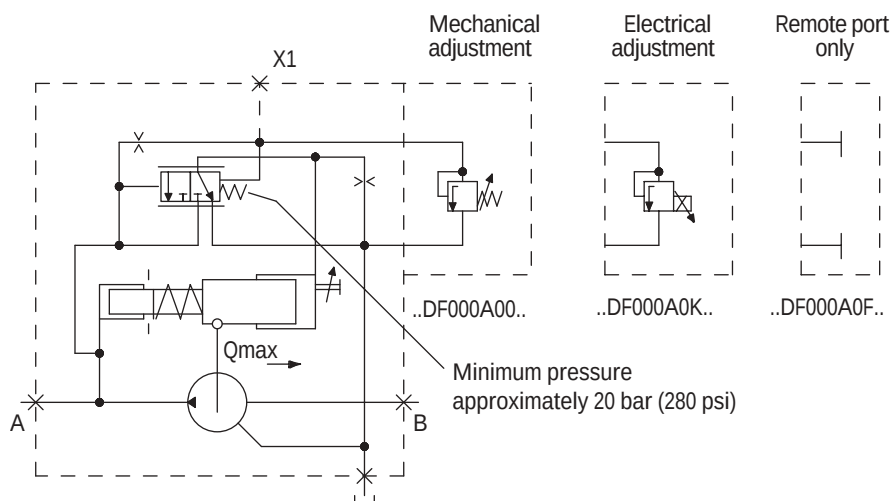
Open Loop Pumps

"W" Series

DF Pressure Compensator DF000A...

Control valve adjustable
mechanically, electrically or
remote port only

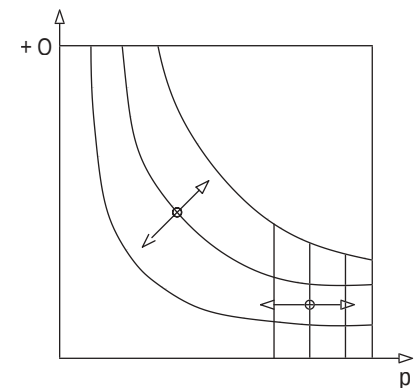
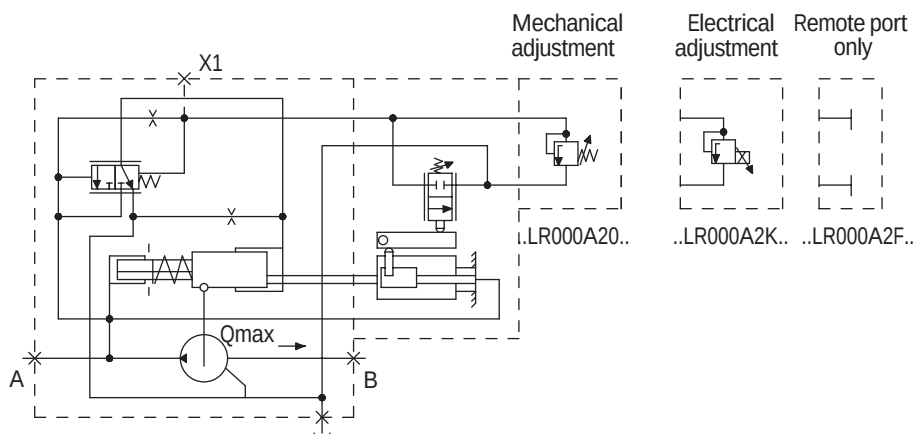
Alternatively



LR Power Control with overriding pressure limiter LR000A2...

Pressure control pilot
valve adjustable mechanically,
electrically or remote
port only

Alternatively



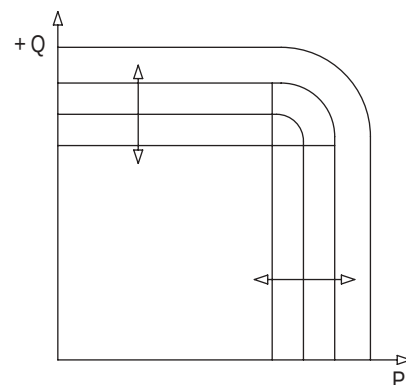
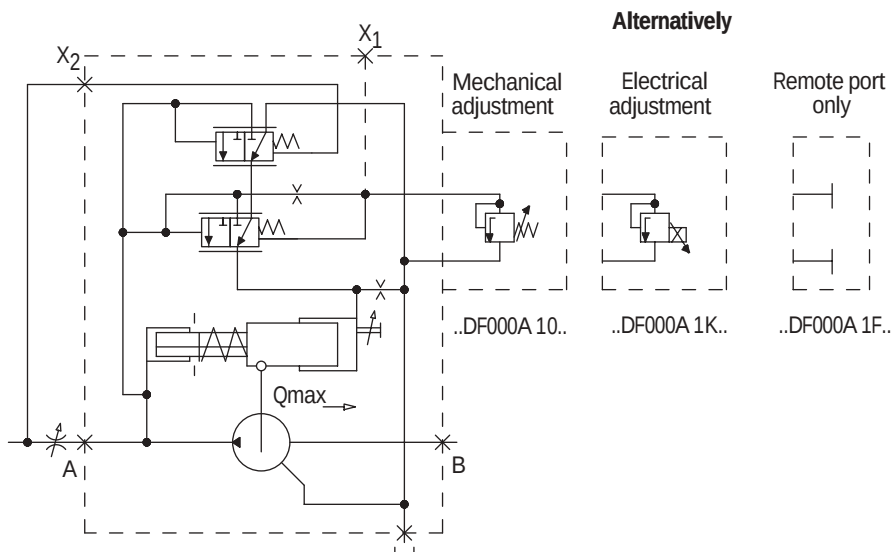
DF, LR Controls

Open Loop Pumps

"W" Series

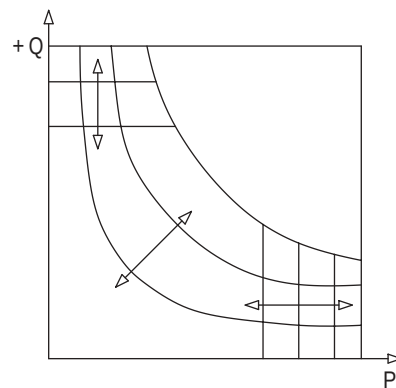
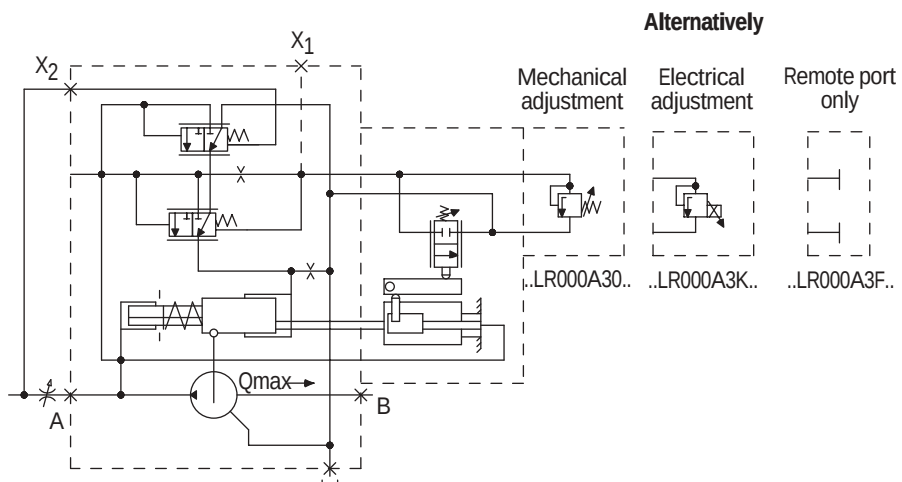
DF Pressure Compensator
with load sensing

DF000A1...
Control valve adjustable
mechanically, electrically or
remote port only



LR Power Control
with load sensing and
pressure limiter

LR000A3...
Pressure control pilot valve
adjustable mechanically,
electrically or remote port only



Pressure Signal Displacement Control DP

Open Loop Pumps

"W" Series

The output flow of the pump is proportional to the pilot pressure.

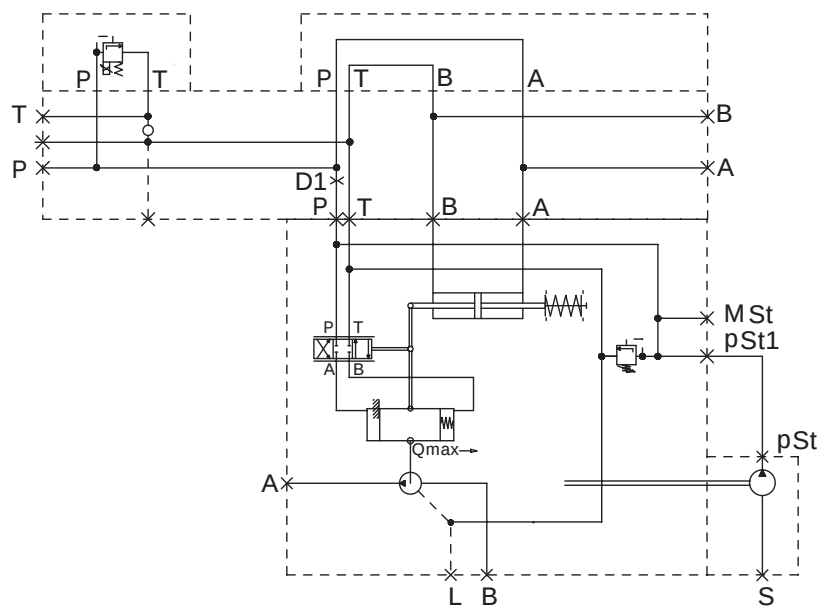
A separate pilot oil circuit is necessary. From this, the control pressure is reduced to the desired set value by means of a suitable pressure control valve (with P-T line) and throttle in P line 0.8 Ø (0.03 in).

The DP control can be used for steepless flow control with standard requirements for dynamic and precision control. No feedback signal is needed, an optical indicator is recommended (position 22 in model coding, option "V").

A pilot oil filter can be mounted in-line between pump and control (pos. 35 in model coding, option "V" or "E").

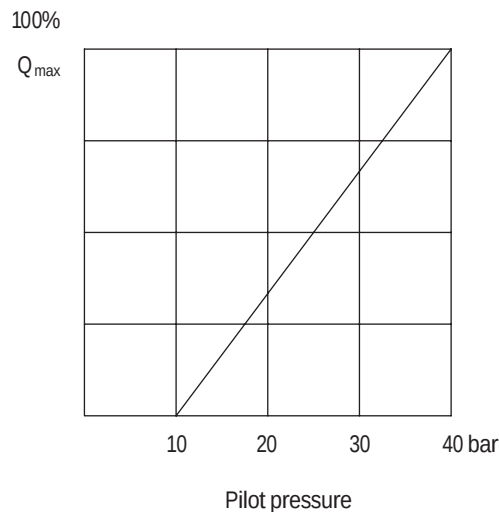
The maximum flow of the pump can be limited mechanically to between 50% and 100% by a screw. As an additional option, the maximum (and/or minimum) flow can be limited by a spacer inside the control cylinder (position no. 13 in model coding, options 4, 5 or 6 in combination with cust. adj. spec. pos. 40-43 for the set values).

This solution is also recommended for very rough operating conditions and the need of a very exact repeatability over a long time period. The setting must be defined before ordering and cannot be modified during operation.



The output flow of the pump is proportional to the pilot pressure.

SIZE	RESPONSE TIME (SEC) 12 L/MIN PILOT OIL FLOW	PILOT PRESSURE P _{St} BAR
250/360	1.0	60
500/750	2.2	80



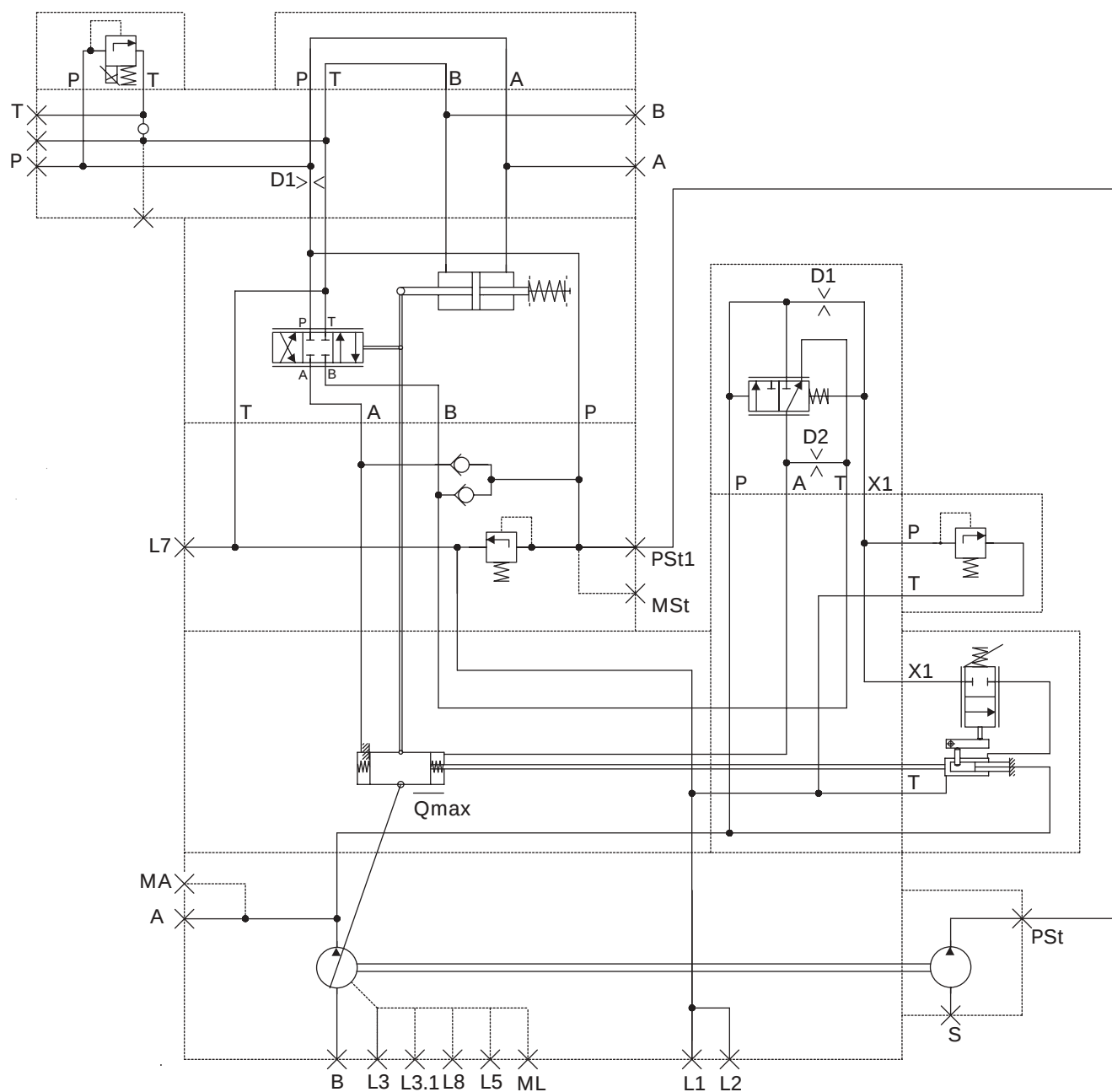
Example for PVW... DP Control with pressure & power limiter

Open Loop Pumps

"W" Series

DP Control with pressure
limiter and power
control overriding function

example shown:
DPJ00A5...



Note: A setting of the pressure limiter and/or power control
lower than the pilot pressure Pst is not possible!

Proportional Valve Displacement Control SP

Open Loop Pumps

"W" Series

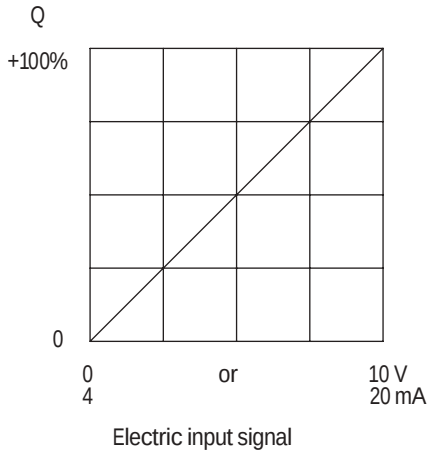
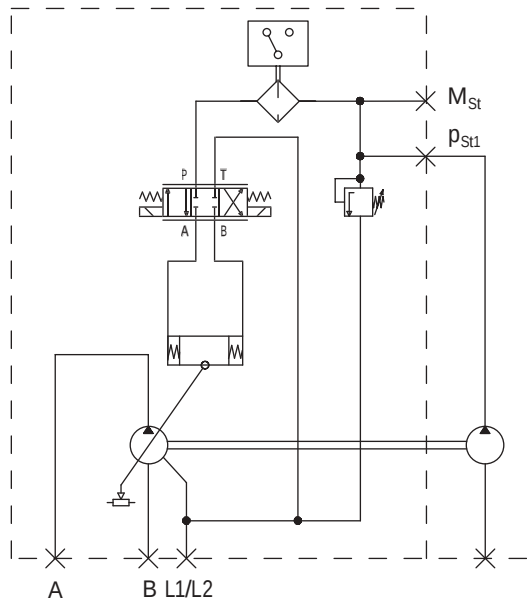
The electrohydraulic displacement control operates a hydrostatic drive and works within throttle losses within electrically adjustable limits. This is done by controlling delivery flow with electrical swash plate angle feedback (electrical closed-loop control). All control values are recorded as an electrical signal and lead back to the control card. The proportional valve and servo piston

transform the output signal of the control card to the desired setting. This results in a very precise and dynamic control.

Hysteresis, consistency: approximately 1% of end value. The SP control can also be combined with hydro-mechanical relief valves for pressure and/or power. Electronical solution for pressure and power override control is in preparation.

The maximum flow of the pump can be limited mechanically to between 50 and 100% by a screw. As an additional option the maximum (and/or minimum) flow can be limited by a spacer inside the control cylinder (position no. 14 in model coding, options 4, 5 or 6 in combination with customer adjustment speculation position 40-43 for the set values). This solution is also recommended for

very rough operating conditions and the need of a very exact repeatability over a long time period. The setting must be defined before ordering and cannot be modified during operation.



Response Times - Electronic Control Cards

PROPORTIONAL VALVE	PILOT OIL FLOW	CONTROL PRESSURE PST	CONTROL ELECTRONICS	RESPONSE TIME	UNIT SIZE	SERVO PISTON DIAMETER	STROKE	VOLUME
	L/min (USgpm)	bar (psi)	(Amp.card)[ms]	0 < > Vmax (ms)	cm³ (in³)	mm (in)	mm (in)	cm³ (in³) per chamber
Medium response KDG4V3* (CETOP 3)	12 (3.17)	60 (857)	ER 9.3-10	500	250 (15.2)	75 (2.95)	18 (.71)	79 (4.82)
		60 (857)		700	360 (21.9)	75 (2.95)	25 (.98)	110 (6.71)
		80 (1142)		650	500 (30.5)	75 (2.95)	22 (.87)	97 (5.92)
		80 (1142)		850	750 (45.8)	75 (2.95)	30 (1.18)	132 (8.06)
High response (CETOP 5)			ON REQUEST					

*KDG4V3-2C20NMUH760

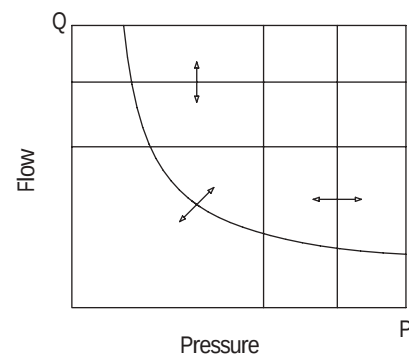
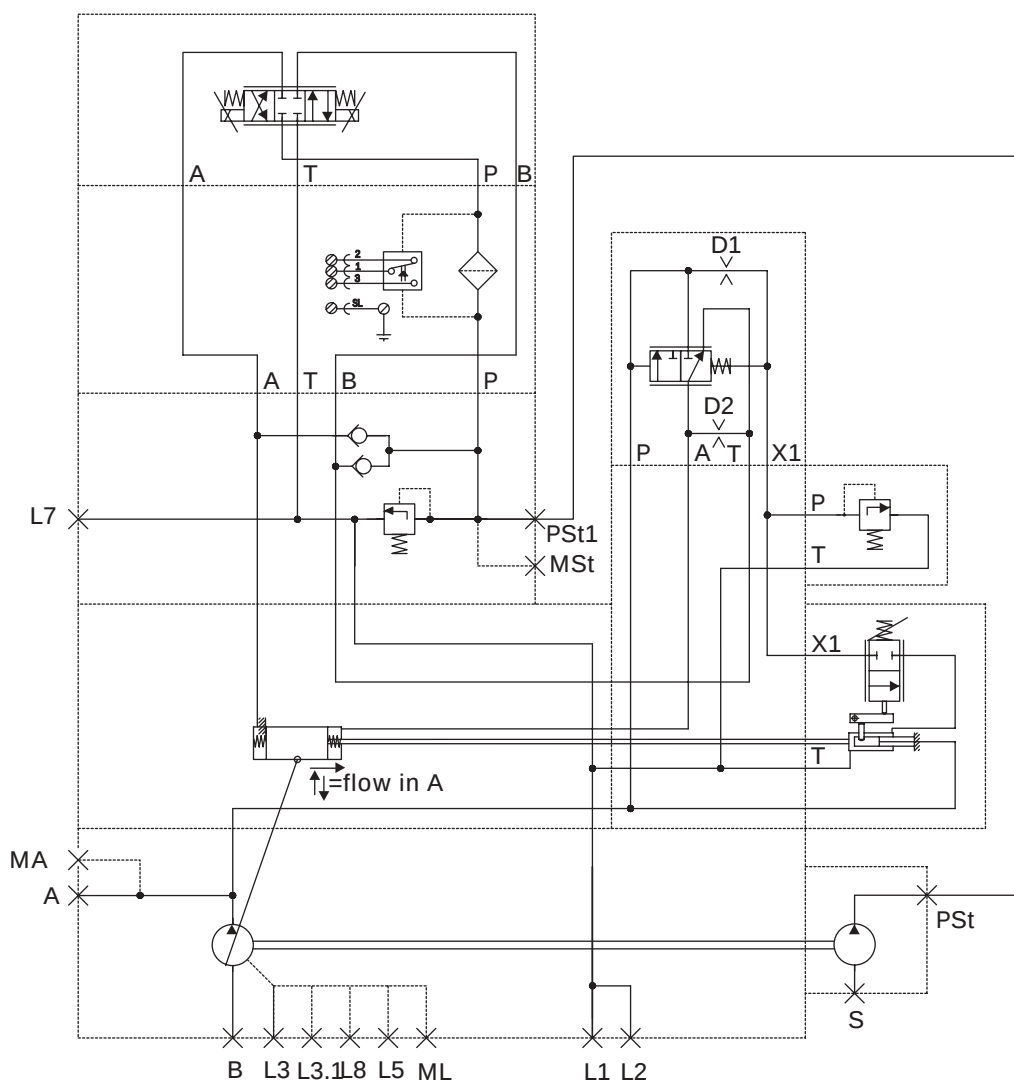
Electrohydraulic Servo Adjustment "SP"

Open Loop Pumps

"W" Series

SP control with
pressure limiter and power
control overriding function.

example shown:
SPC03A50...E...



Note: A setting of the pressure limiter and/or power control
lower than the pilot pressure Pst is not possible!

Servo Adjustment Displacement Control with Mechanical Feedback SM

Open Loop Pumps

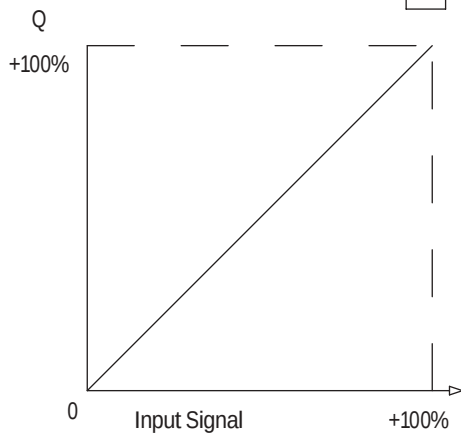
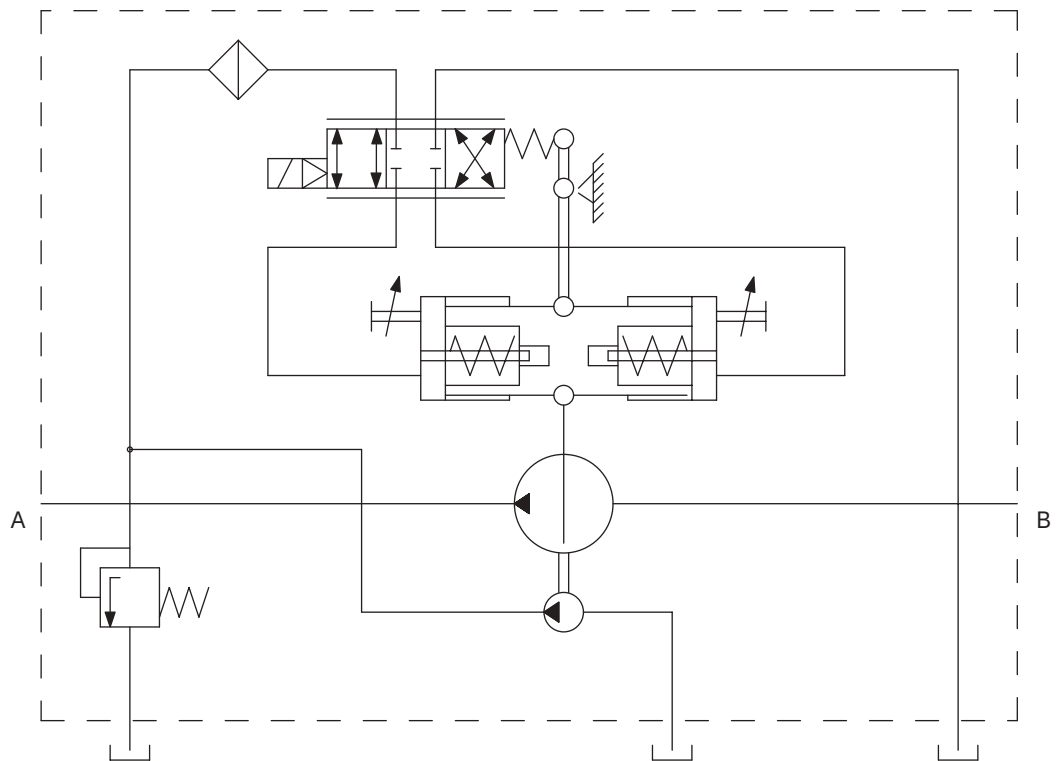
"W" Series

The Servo displacement control SM operates a hydrostatic drive and works without throttle losses within electrically adjustable limits. This is done by controlling delivery flow with mechanical

swashplate angle feedback (mechanical closed-loop-control). No electronic control card is necessary. The proportional valve and servo piston transform the input signal to the valve to the desired

setting. Input signal for Servo-valve is 0-100 mA. The dynamic is similar to the SP control. Hysteresis, consistency: maximum 8% of end value. The SM control can also be combined with hydro-mechanical

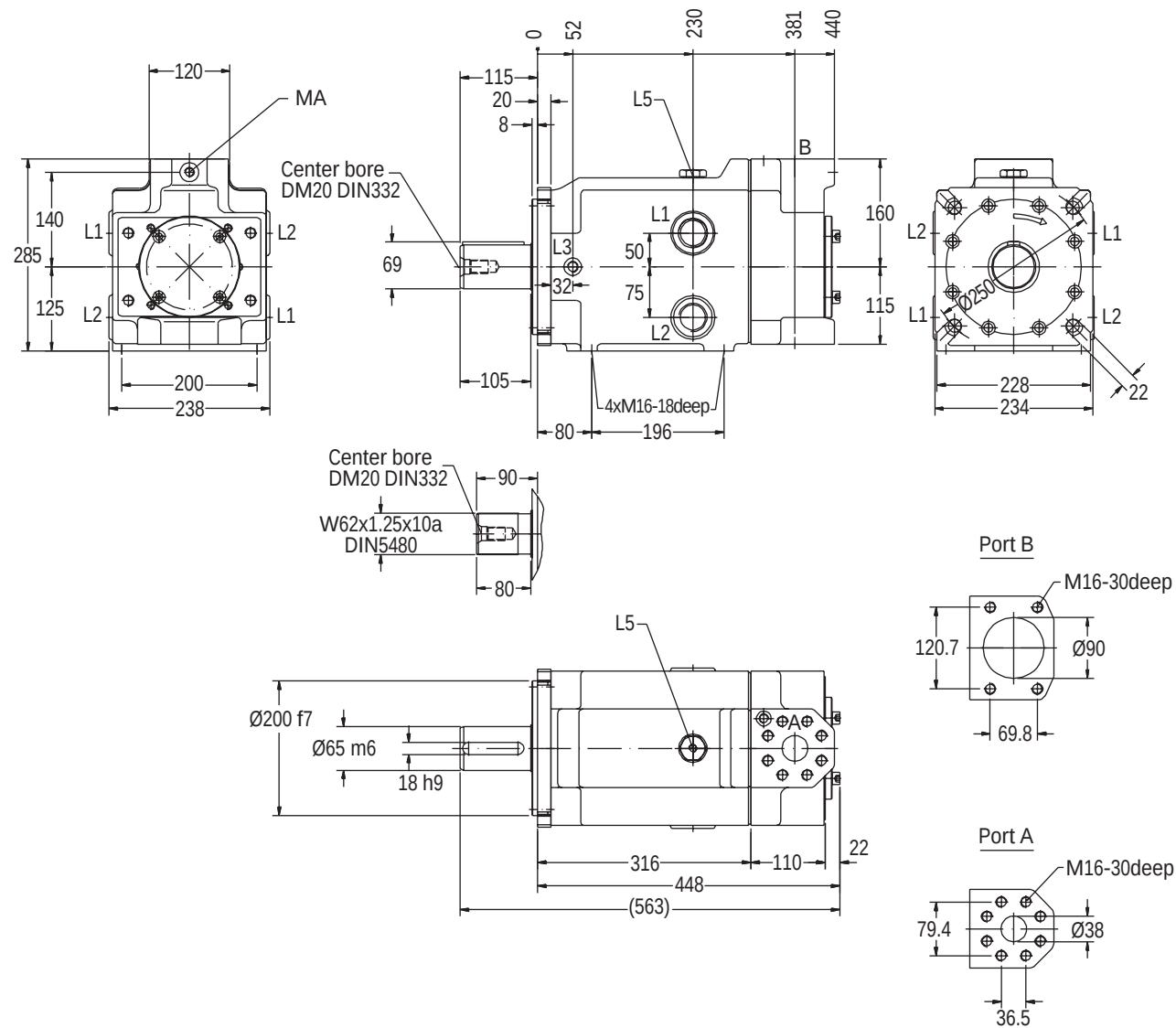
relief valves for pressure and/or power. Also available in explosion proof class version for hazardous duty.



Pump

Dimensions

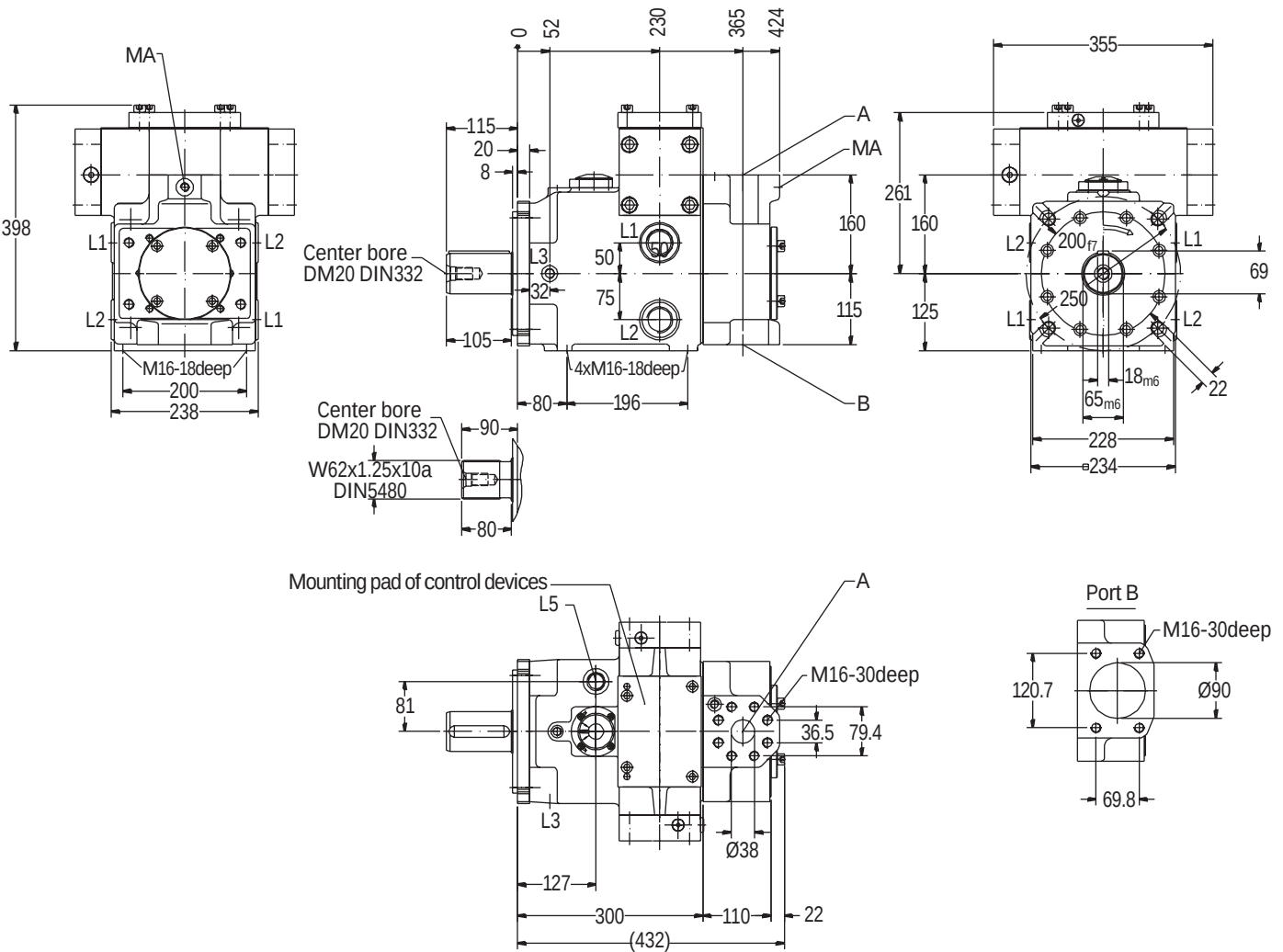
PFWS - 250



CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT	Non-Standard Displacements:			
				STANDARD DISPLACEMENT	REDUCED DISPLACEMENT		
to + Vmax	Right hand	B	A	250 ccm/rev	Available 220 or 200 ccm/rev		

A	System pressure port SAE 1 1/2", 415 bar (6000psi)	(L1)	Drain port 15/8" - 12 UNF - 2B per mounting position use upper port	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(...)	Normally plugged
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(L5)	Oil fill plug		
				(MA)	Gauge port system pressure G 1/4"		

Pump Dimensions PVWS - 250 Side Ports



CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

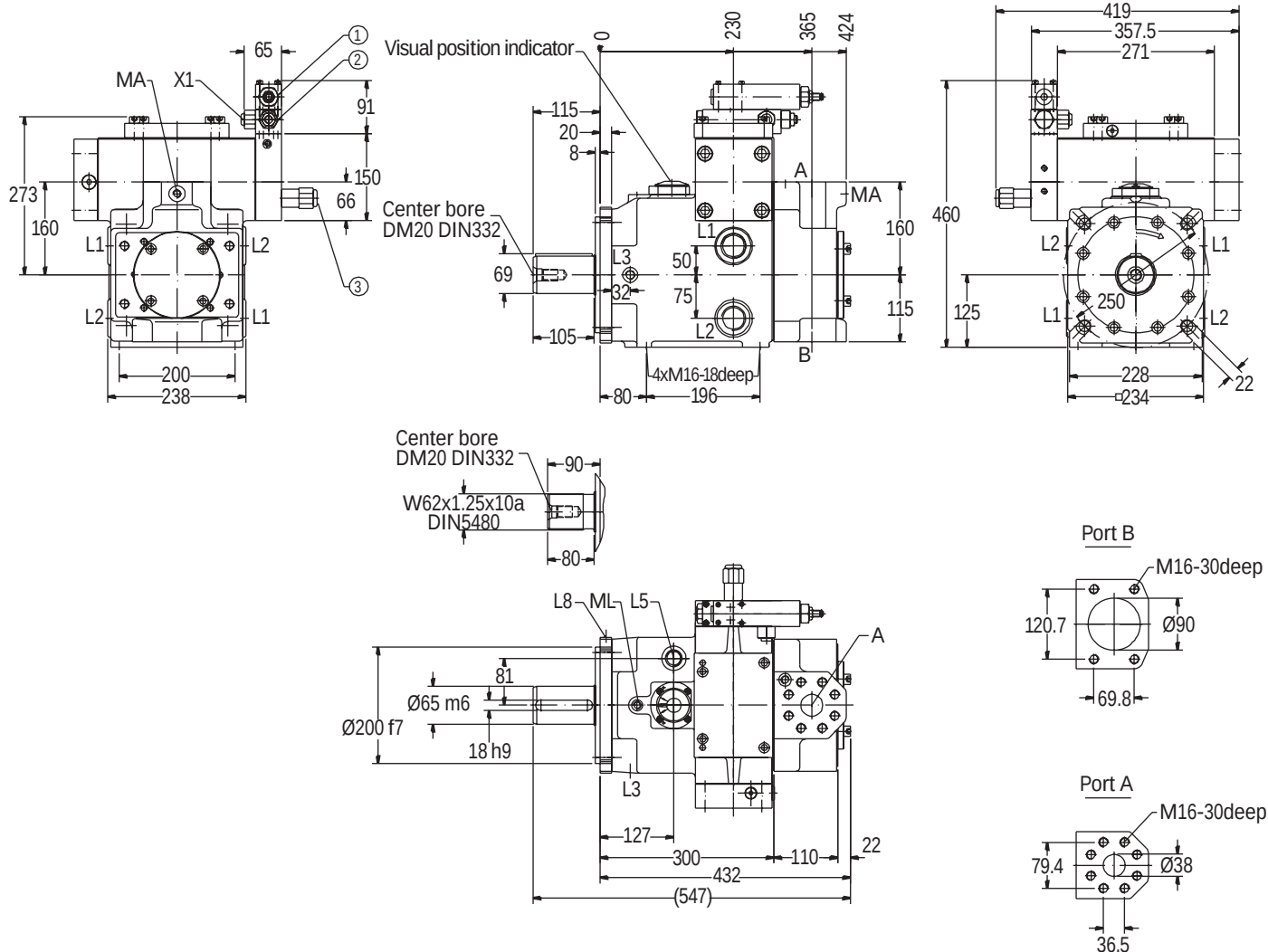
A	System pressure port SAE 1 1/2", 415 bar (6000psi)	(L1)	Drain port 15/8" - 12 UNF - 2B per mounting position use upper port	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(...)	Normally plugged
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(L5) (MA)	Oil fill plug Gauge port system pressure G 1/4"		

Pump Dimensions - PVWS - 250

DF, 2 stage pilot valve

- 1 Pilot valve (2nd stage)
- 2 Pressure compensator (1st stage)
- 3 Max flow adjustment

X1 Remote port pressure limiter
DF000A ...



CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

A	System pressure port SAE 1 1/2", 415 bar (6000psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(L8) (MA)	Air bleed port G 1/4" Gauge port system pressure G 1/4"	(X1) (...)	Gauge port G 1/4" x 12.5 deep Normally plugged
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(MA)	Gauge port system pressure G 1/4"		
(L1)	Drain port 15/8" - 12 UNF - 2B per mounting position use upper port	(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	(ML)	Gauge port of case pressure G 1/4"		

Pump

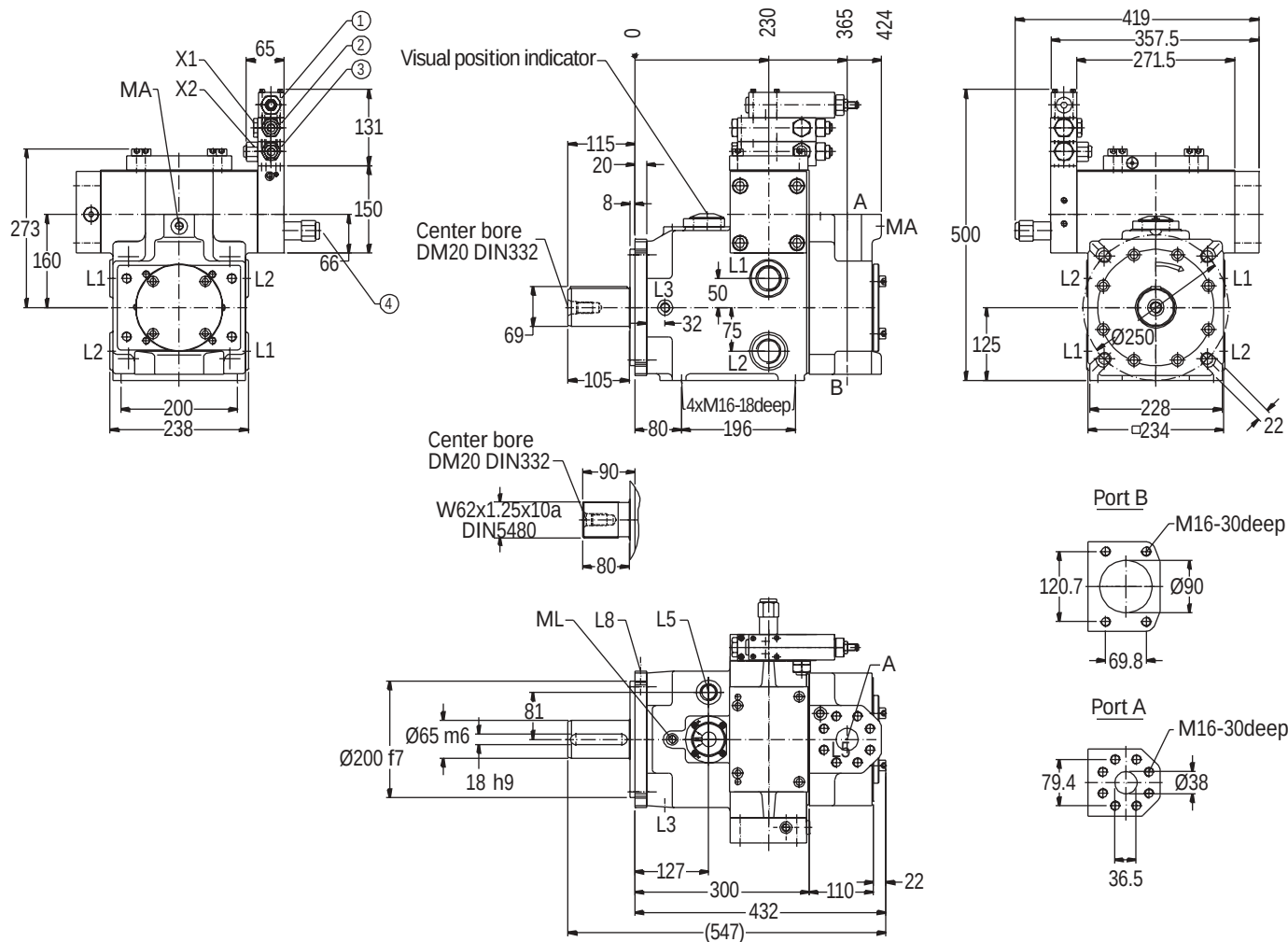
Dimensions -

PVWS - 250

DF, with load sensing valve

- 1 Pilot valve (2nd stage)
- 2 Pilot compensator (1st stage)
- 3 Load sensing valve
- 4 Max flow adjustment

- X1 Remote port pressure limiter
- X2 Load sense port
- DF000A1 ...



CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

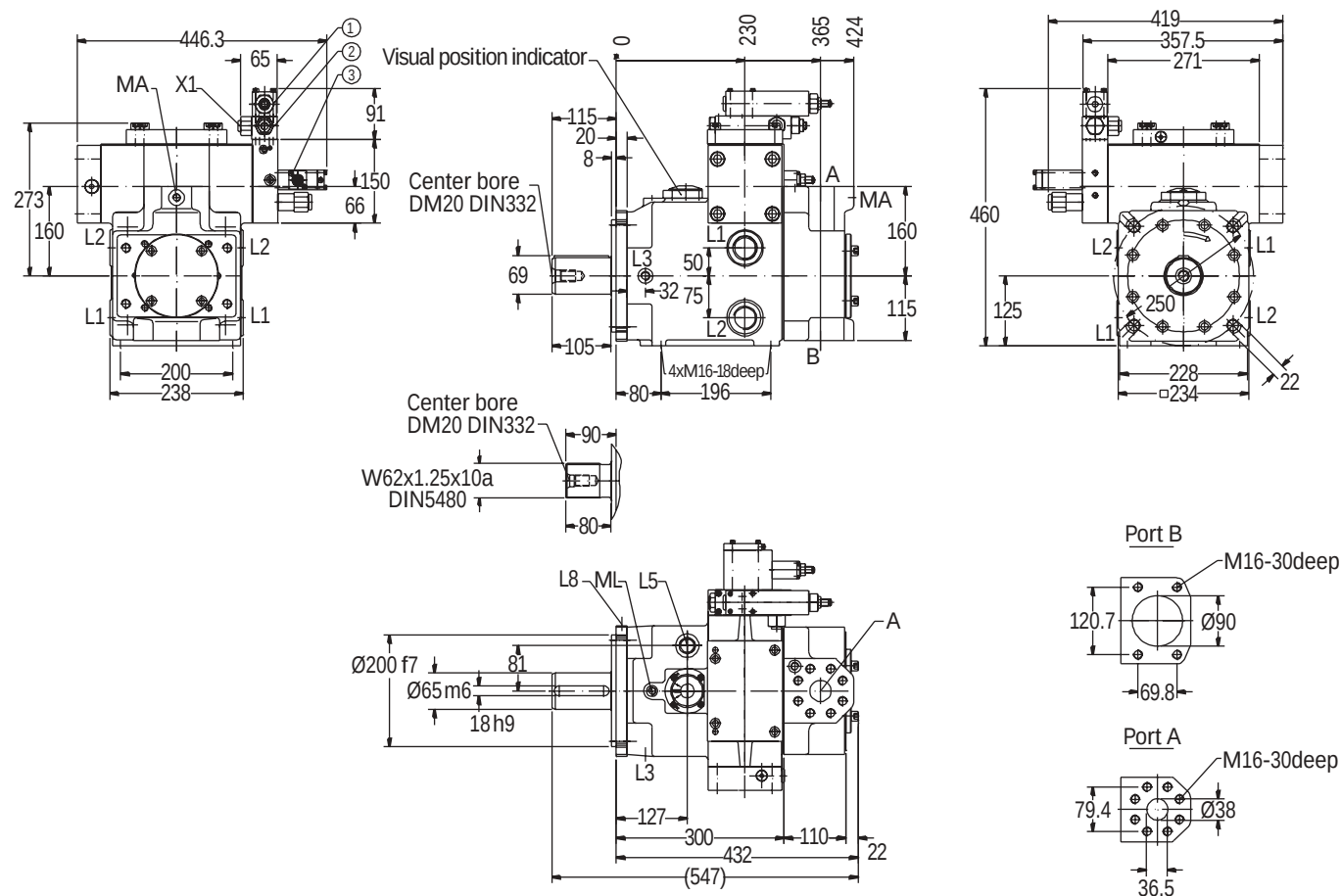
A	System pressure port SAE 1 1/2", 415 bar (6000psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(L8) (MA)	Air bleed port G 1/4" Gauge port system pressure G 1/4"	X2 (...)	Gauge port G 1/4" x 12.5 deep Normally plugged
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(ML)	Gauge port of case pressure G 1/4"		
(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	(X1)	Gauge port G 1/4" x 12.5 deep		

Pump Dimensions - PVWS - 250

LR, with pressure limiter

- 1 Pilot valve (2nd stage)
- 2 Pilot compensator (1st stage)
- 3 Power limiter valve

- 4 Max flow adjustment
 - X1 Remote port pressure limiter
- LR000A2 ...**



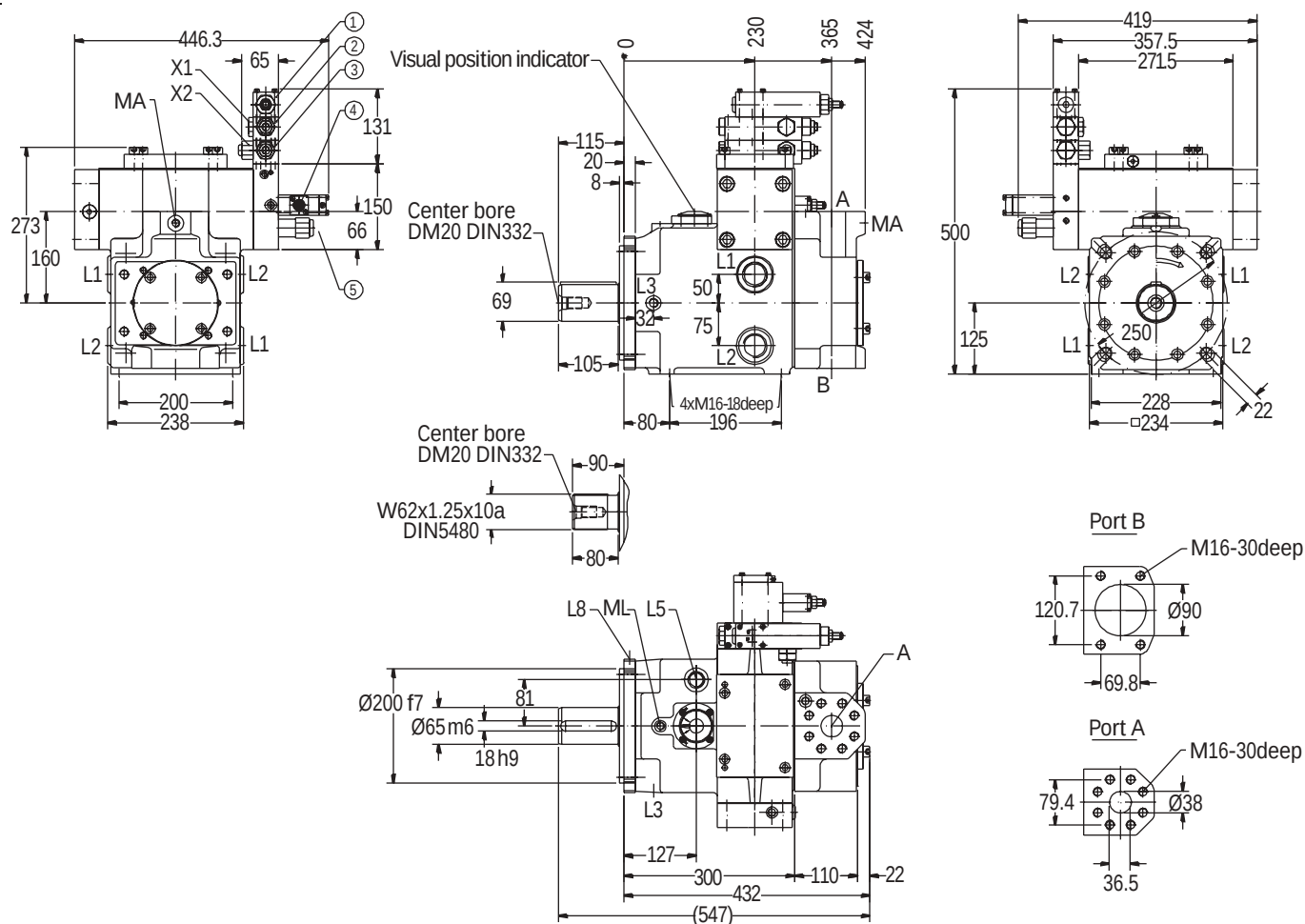
CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

A	System pressure port SAE 1 1/2", 415 bar (6000psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(L8) Air bleed port G 1/4" (MA) Gauge port system pressure G 1/4"	(...)	Normally plugged
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(ML) Gauge port of case pressure G 1/4"		
(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	(X1) Gauge port G 1/4" x 12.5 deep		

Pump Dimensions - PVWS - 250

LR, with load sensing valve

- | | |
|---|---|
| 1 Pilot valve (2nd stage) | 5 Max flow adjustment |
| 2 Pilot compensator
(1st stage) | X1 Remote port pressure
limiter |
| 3 Load sensing valve | X2 Load sense port |
| 4 Power limiter valve | LR000A3 ... |



CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

A	System pressure port SAE 1 1/2", 415 bar (6000psi)	L2	Drain port G1 1/4" per mounting position use upper port	(L8) (MA)	Air bleed port G 1/4" Gauge port system pressure G 1/4"	X2 (...)	Gauge port G 1/4" x 12.5 deep Normally plugged
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(ML)	Gauge port of case pressure G 1/4"		
(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	(X1)	Gauge port G 1/4" x 12.5 deep		

SP

Technical drawing of the 4320-1000 hydraulic control valve, showing front, side, and detail views with dimensions and labels.

Front View (Top Left):

- Labels: Zero flow stop, Adjustment pilot oil relief valve, Proportional control valve, Feedback (potentiometer) with visual indicator, p_{St1} , MA, p_{St} , S_{St} .
- Dimensions: 244, 160, 150, 66, 200, 238.

Side View (Top Middle):

- Labels: p_{St1} , MA, p_{St} , Pilot pump (8ccm).
- Dimensions: 230, 365, 424, 483.5, 115, 20, 8, 69, 105, 80, 196, 16.

Top View (Top Right):

- Labels: p_{St1} , L1, L2, 250, 228, 234, 22.
- Dimensions: 473.5, 361, 453, 403, 125.

Bottom View (Bottom Middle):

- Labels: Center bore DM20 DIN332, W62x1.25x10a DIN5480, p_{St1} , M_{St} , $p_{St1.1}$, S_{St} , p_{St} , L8, ML, L5, L3.1, L3.
- Dimensions: 90, 80, 16, 81, 18 h9, $\varnothing 200$ f7, $\varnothing 65$ m6, 127, 300, 432, 110, 22, 94.6, (647.6).

Port B Detail (Bottom Right):

- Label: Port B, M16-30deep.
- Dimensions: 120.7, $\varnothing 90$, 69.8.

Port A Detail (Bottom Right):

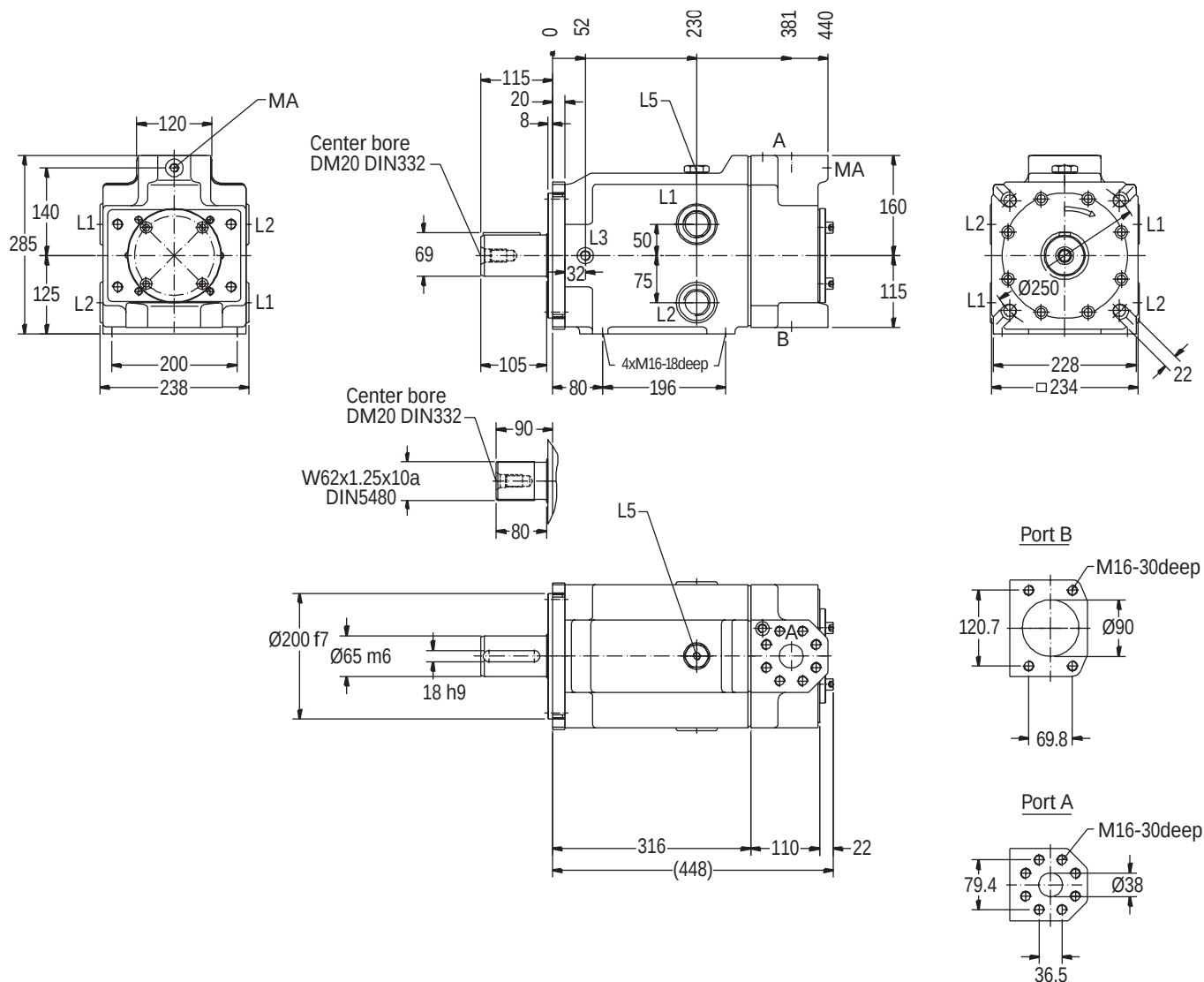
- Label: Port A, M16-30deep.
- Dimensions: 79.4, $\varnothing 38$, 36.5.

A	System pressure port SAE 1 1/2", 415 bar (6000psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(MA)	Gauge port system pressure G 1/4"	(PSt1)	Port of pilot pressure G 1/2" (alternatively PSt1 or PSt1.1)
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(ML)	Gauge port of case pressure G 1/4"	(PSt1.1)	Port of pilot pressure G 3/8"
				(MSt)	Gauge port pilot pressure G 1/4"	XA	Pilot port pressure control G 1/4"
(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L3.1)	Port G 1/4"	SSt	Suction port of pilot pump G 3/4"	(...)	Normally plugged
		(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	PSt	Outlet port of pilot pump G 1/2"		
		(L8)	Air bleed port G 1/4"				

Pump

Dimensions -

PFWS - 360



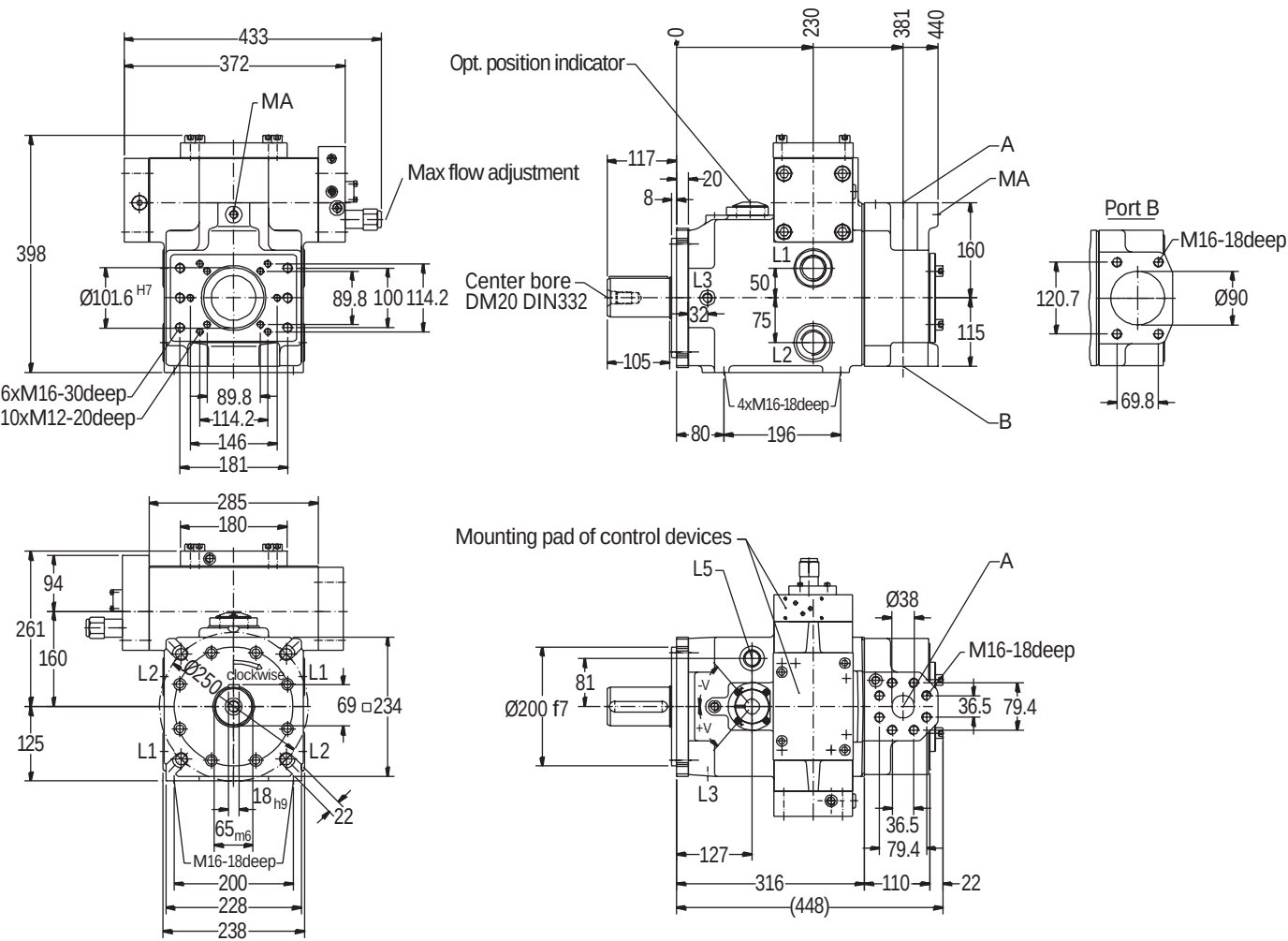
				Non-Standard Displacements:				
CONTROL	DIRECTION OF ROTATION		INPUT	OUTPUT	STANDARD DISPLACEMENT		REDUCED DISPLACEMENT	
to + Vmax	Right hand		B	A	360 ccm/rev		Available 308.5 ccm/rev	
A	System pressure port SAE 1 1/2", 415 bar (6000psi)	(L1)	Drain port 15/8" - 12 UNF - 2B per mounting position use upper port	(L3)	Ventilation port for vertical mounting 3/8" (shaft upwards)	(MA)	Gauge port system pressure G 1/4"	
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	(...)	Normally plugged	

Pump

Dimensions -

PVWS - 360

Side ports



CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

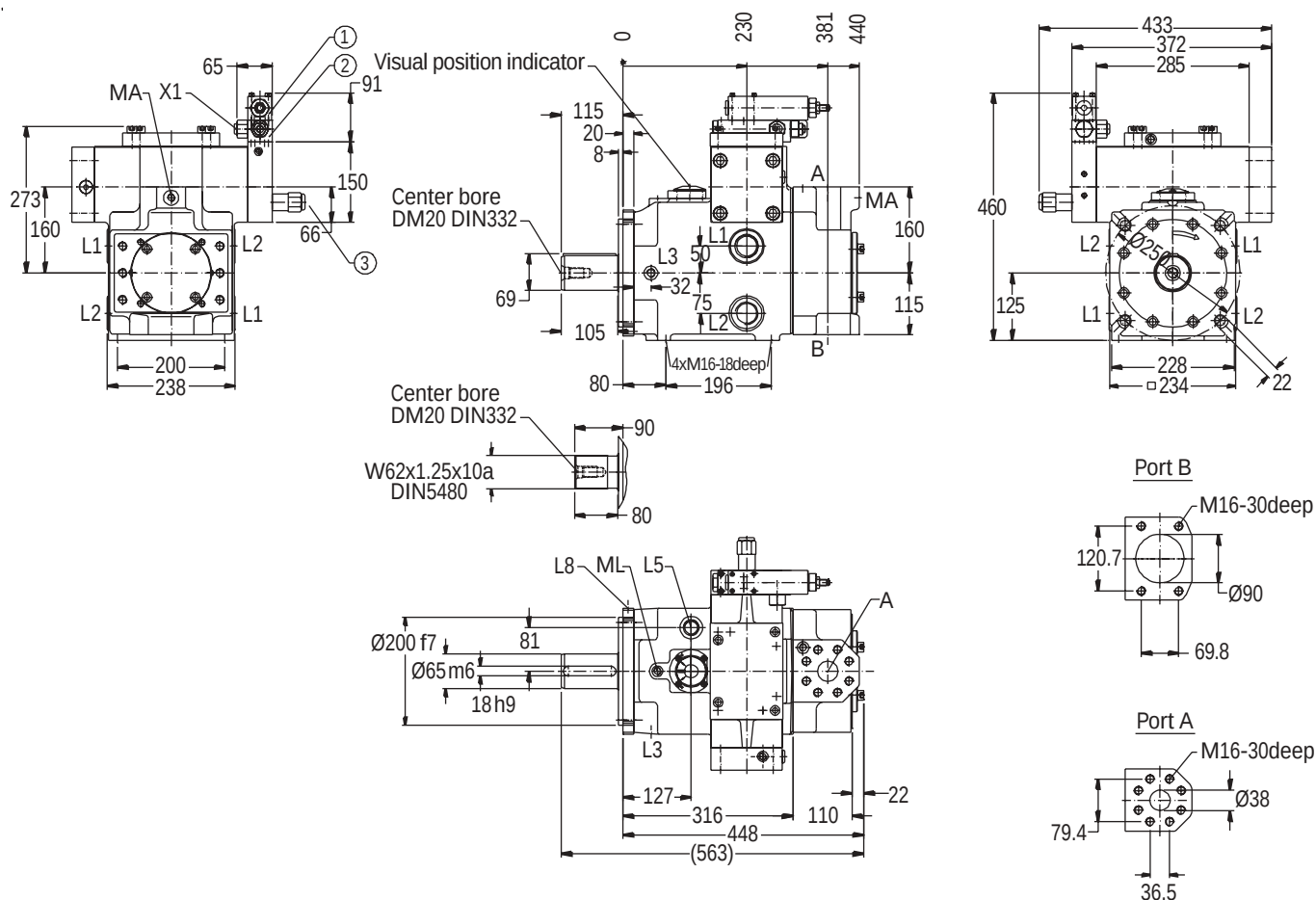
A	System pressure port SAE 1 1/2", 415 bar (6000psi)	(L1)	Drain port 15/8" - 12 UNF - 2B per mounting position use upper port	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(MA)	Gauge port system pressure G 1/4"
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	(...)	Normally plugged

Pump Dimensions - PVWS - 360

DF, 2 stage pilot valve

- 1 Pilot valve (2nd stage)
- 2 Pressure compensator (1st stage)
- 3 Max flow adjustment

X1 Remote port pressure limiter
DF000A ...



CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

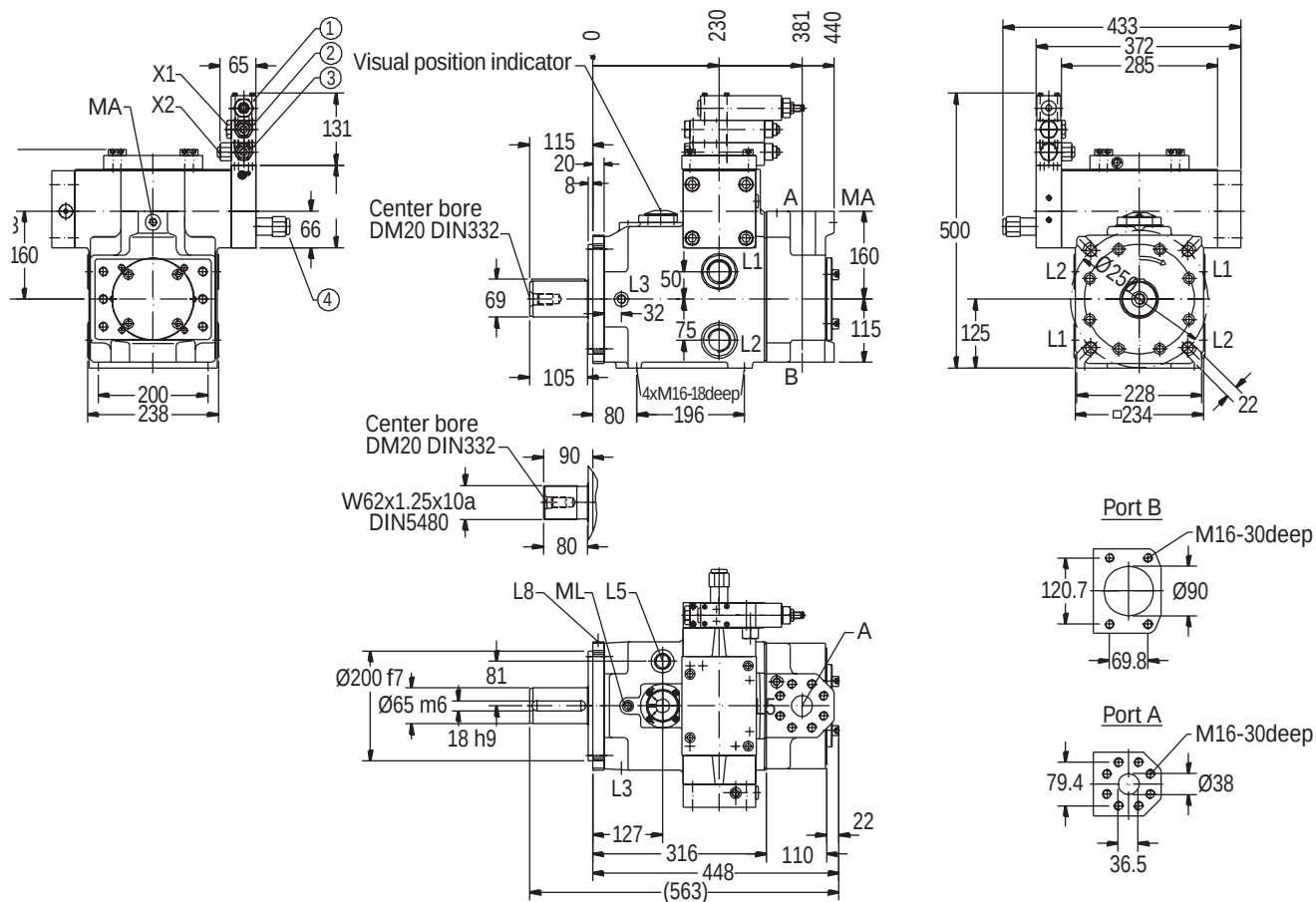
A	System pressure port SAE 1 1/2", 415 bar (6000psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(L8)	Air bleed port G 1/4" (...)	Normally plugged
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(ML)	Gauge port of case pressure G 1/4"	
(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	(X1)	Gauge port G 1/4" x 12.5 deep	

Pump Dimensions - PVWS - 360

DF, with load sensing valve

- 1 Pilot valve (2nd stage)
- 2 Pressure compensator (1st stage)
- 3 Load sensing valve
- 4 Max flow adjustment

- X1 Remote port pressure limiter
- X2 Load sense port
- DF000A1 ...



CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

A	System pressure port SAE 1 1/2", 415 bar (6000psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(L8) (MA)	Air bleed port G 1/4" Gauge port system pressure G 1/4"	X2 (...)	Gauge port G 1/4" x 12.5 deep Normally plugged
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(ML)	Gauge port of case pressure G 1/4"		
(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	(X1)	Gauge port G 1/4" x 12.5 deep		

LR, with pressure limiter

- LR000A2 ...**

EATON Vickers Hydrokraft Open Loop Piston Pumps V-PUPI-TM003-E March 2003

Pump

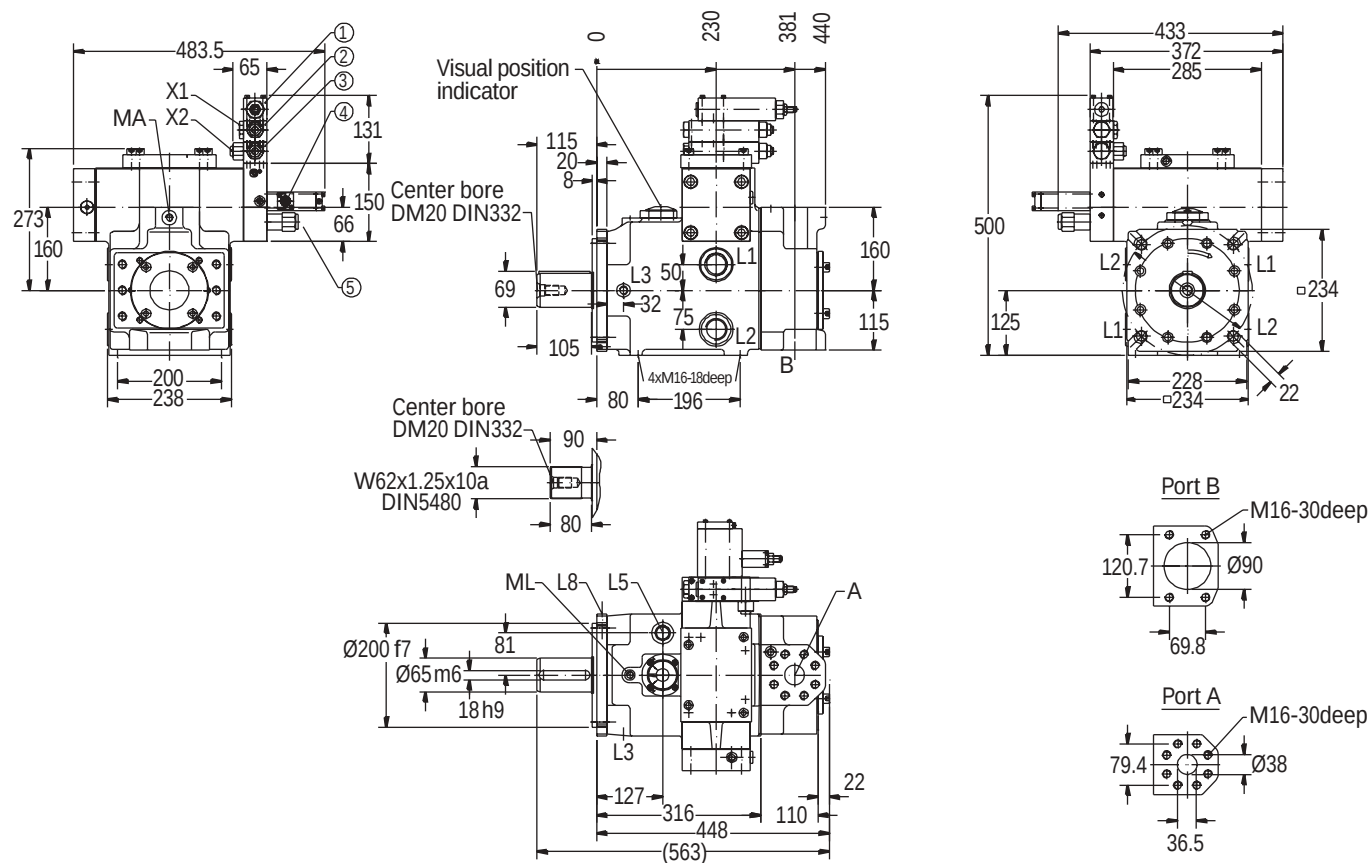
Dimensions -

PVWS - 360

LR, with load sensing valve

- 1 Pilot valve (2nd stage)
- 2 Pressure compensator (1st stage)
- 3 Load sensing valve
- 4 Power limitation valve

- 5 Max flow adjustment
- X1 Remote port pressure limiter
- X2 Load sense port
- LR000A3 ...



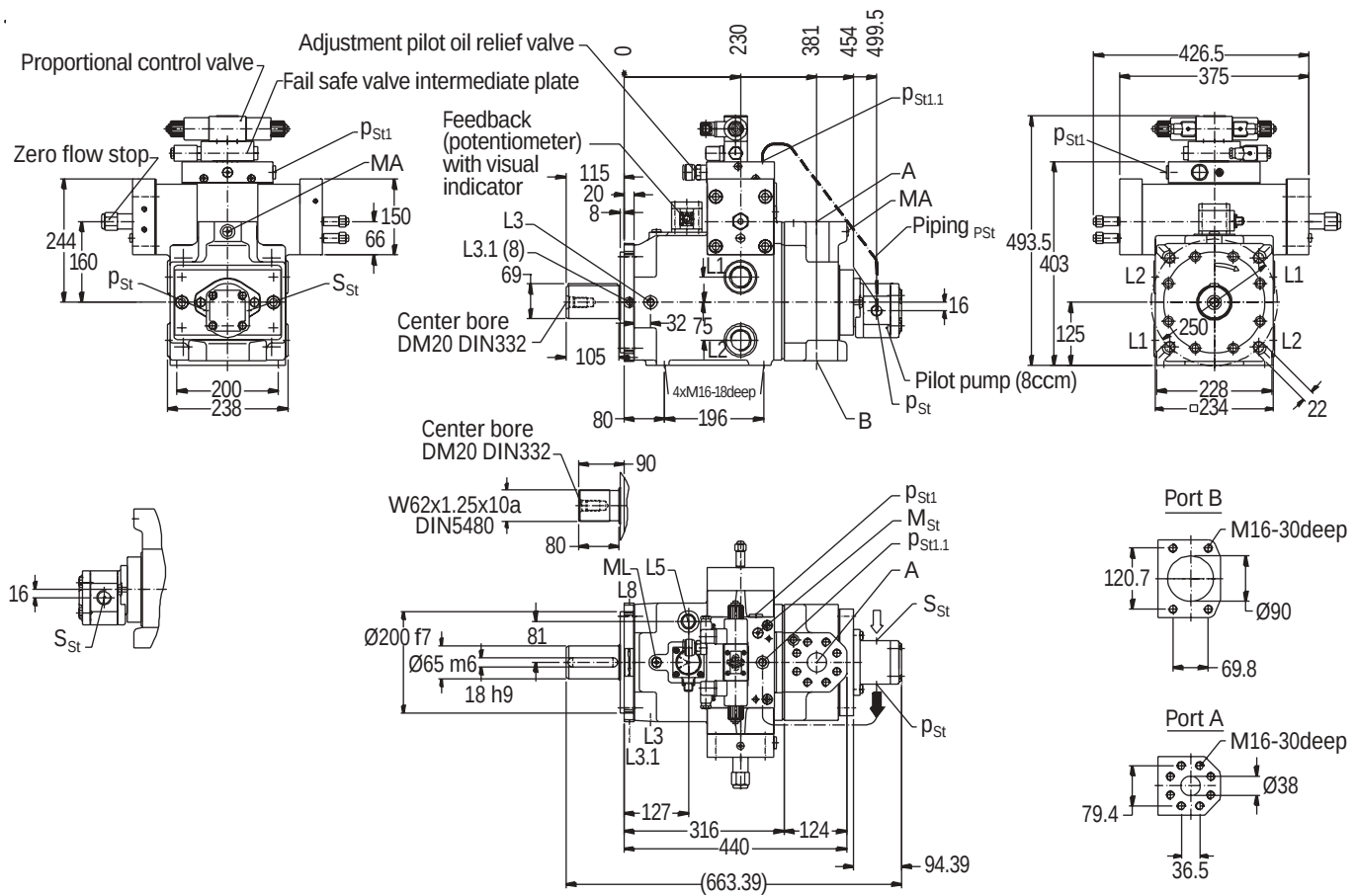
CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

A	System pressure port SAE 1 1/2", 415 bar (6000psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(L8) (MA)	Air bleed port G 1/4" Gauge port system pressure G 1/4"	X2 (...)	Gauge port G 1/4" x 12.5 deep Normally plugged
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(ML)	Gauge port of case pressure G 1/4"		
(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	(X1)	Gauge port G 1/4" x 12.5 deep		

Pump Dimensions - PVWS - 360

SP

SPC03A ...



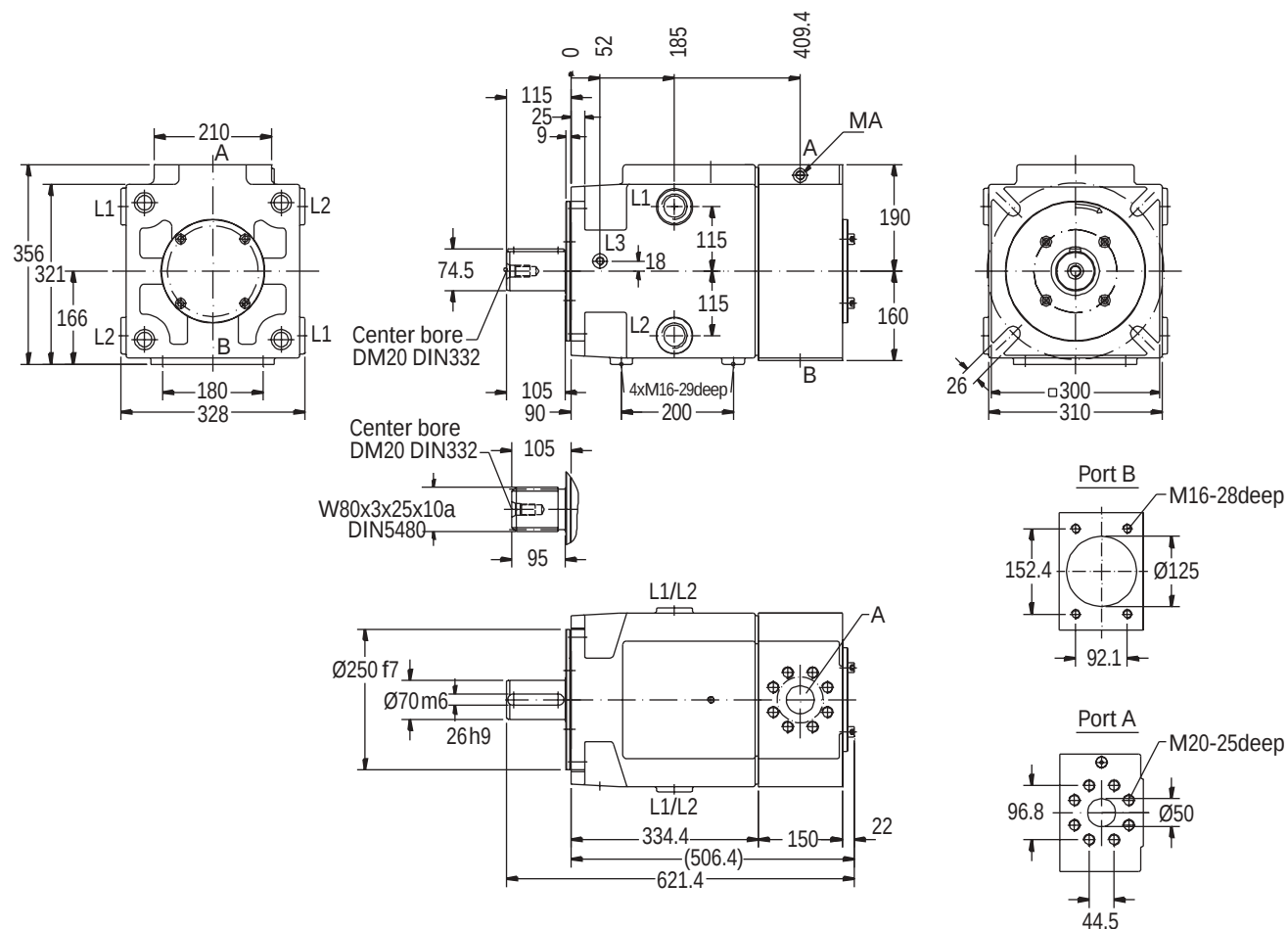
CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

A	System pressure port SAE 1 1/2", 415 bar (6000psi)	L2	Drain port G 1 1/4" per mounting position use upper port	(MA)	Gauge port system pressure G 1/4"	(PSt1)	Port of pilot pressure G 1/2" (alternatively PSt1 or PSt1.1)
B	Inlet connection SAE 3 1/2", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(ML)	Gauge port of case pressure G 1/4"	(PSt1.1)	Port of pilot pressure G 3/8"
(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L3.1)	Port G 1/4"	(MSt)	Gauge port pilot pressure G 1/4"	(...)	Normally plugged
		(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	SSt	Suction port of pilot pump G 3/4"		
		(L8)	Air bleed port G 1/4"	PSt	Outlet port of pilot pump G 1/2"		

Pump

Dimensions -

PFWS - 500



CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT	Non-Standard Displacements:		
to + Vmax	Right hand	B	A	STANDARD DISPLACEMENT	REDUCED DISPLACEMENT	
				500 ccm/rev	Available 467 or 364 ccm/rev	
A	System pressure port SAE 2", 415 bar (6000psi)	(L1)	Drain port 15/8" - 12 UNF - 2B per mounting position use upper port	(L3)	Ventilation port for vertical mounting G 1/4" (shaft upwards)	(...) Normally plugged
B	Inlet connection SAE 5", 35 bar (500psi)	L2	Drain port G 1 1/2" per mounting position use upper port	(MA)	Gauge port system pressure G 1/4"	

DF, 2 stage pilot valve

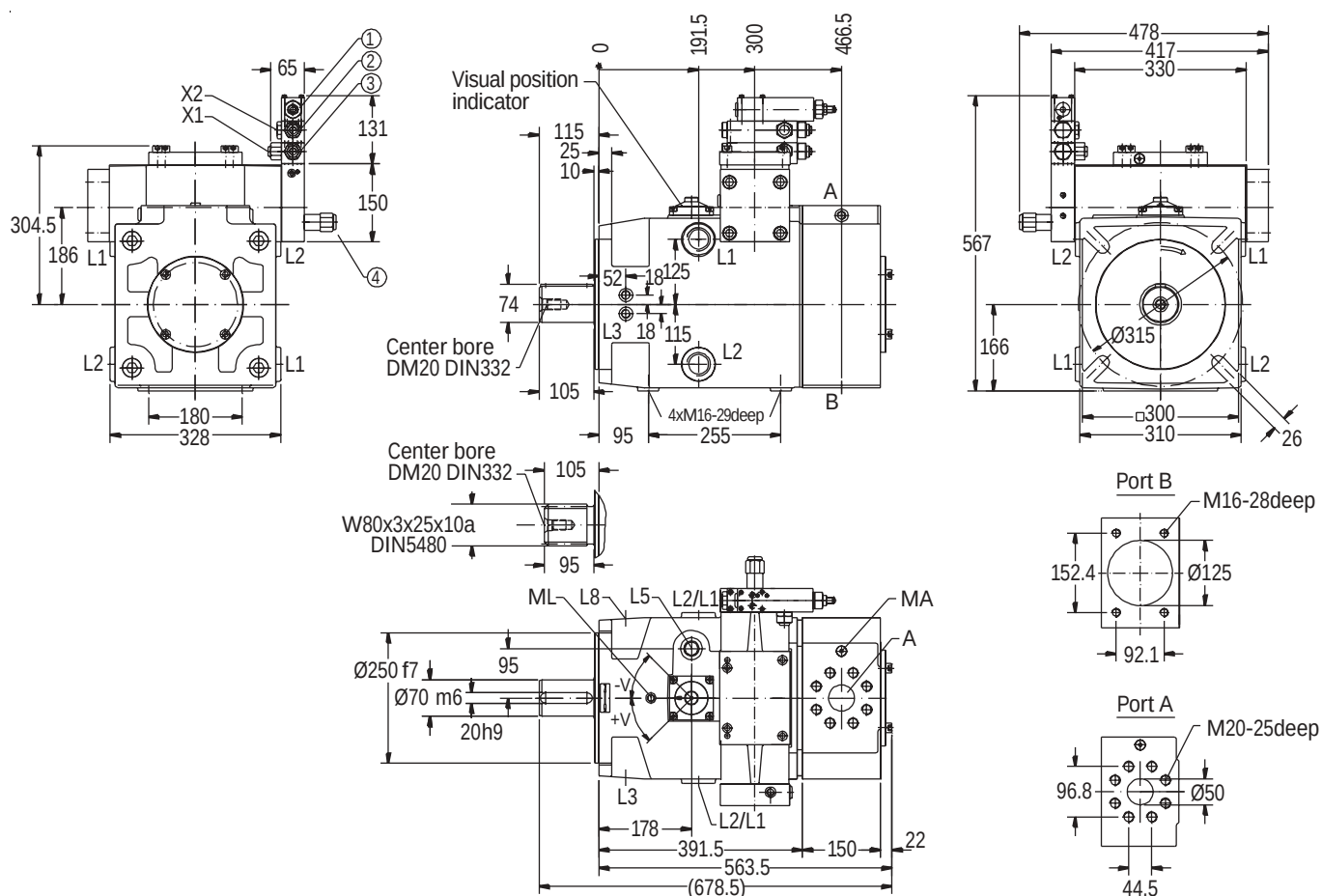
- X1** Remote port pressure limiter
DF000A ...

47

DF, with load sensing valve

- 1 Pilot valve (2nd stage)
- 2 Pressure compensator (1st stage)
- 3 Load sensing valve
- 4 Max flow adjustment

X1 Load sense port
X2 Remote port pressure
limiter
DF000A1 ...



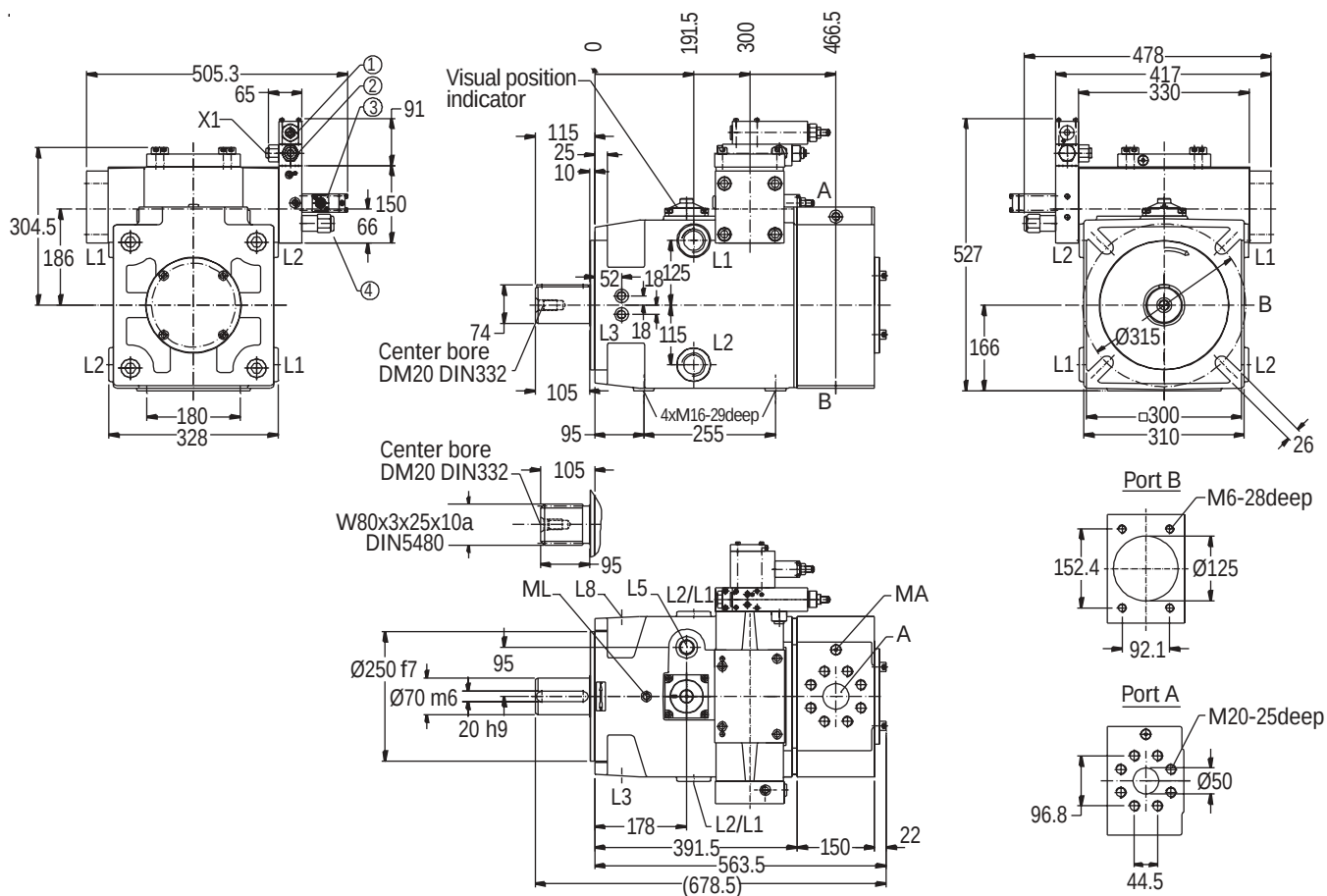
CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

A	System pressure port SAE 2", 415 bar (6000psi)	L2	Drain port G 1 1/2 " per mounting position use upper port	(L8) (MA)	Air bleed port G 1/4" X2 Gauge port system pressure G 1/4" (...)	Gauge port G 1/4" x 12.5 deep Normally plugged
B	Inlet connection SAE 5", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 1/4" (shaft upwards)	(ML)	Gauge port of case pressure G 1/4"	
(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L5)	Oil fill plug G 1 1/2"	(X1)	Gauge port G 1/4" x 12.5 deep	

Pump
Dimensions -
PVWS - 500

LR, with pressure limiter

- 1** Pilot valve (2nd stage)
2 Pressure compensator (1st stage)
3 Power limitation valve
4 Max flow adjustment
X1 Remote port pressure limiter
LR000A2 ...



CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + V _{max}	Right hand	B	A

A	System pressure port SAE 2", 415 bar (6000psi)	(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L3)	Ventilation port for vertical mounting G 1/4" (shaft upwards)	(ML)	Gauge port of case pressure G 1/4"
B	Inlet connection SAE 5", 35 bar (500psi)	L2	Drain port G 1 1/2" per mounting position use upper port	(L5)	Oil fill plug G 1 1/2"	(X1)	Gauge port G 1/4" x 12.5 deep
				(L8)	Air bleed port G 1/4"	(...)	Normally plugged
				(MA)	Gauge port system pressure G 1/4"		

LR, with load sensing valve

- LR000A3 ...**

50

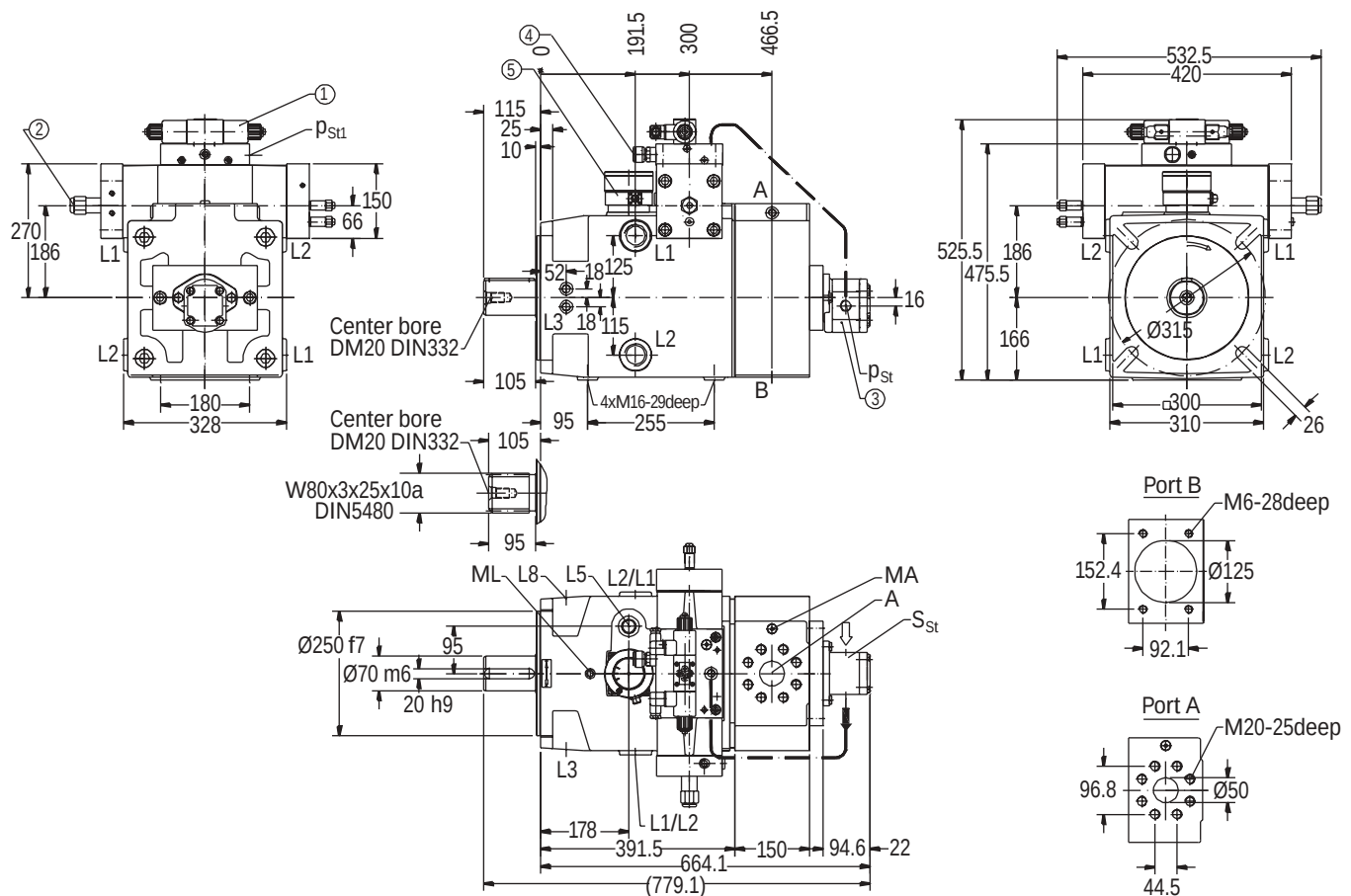
Pump Dimensions - PVWS- 500

SP

- 1 Proportional control valve
- 2 Zero flow stop
- 3 Pilot pump (8ccm)

- 4 Adjustment pilot oil relief valve
- 5 Feedback potentiometer with visual indicator

SPC03A ...



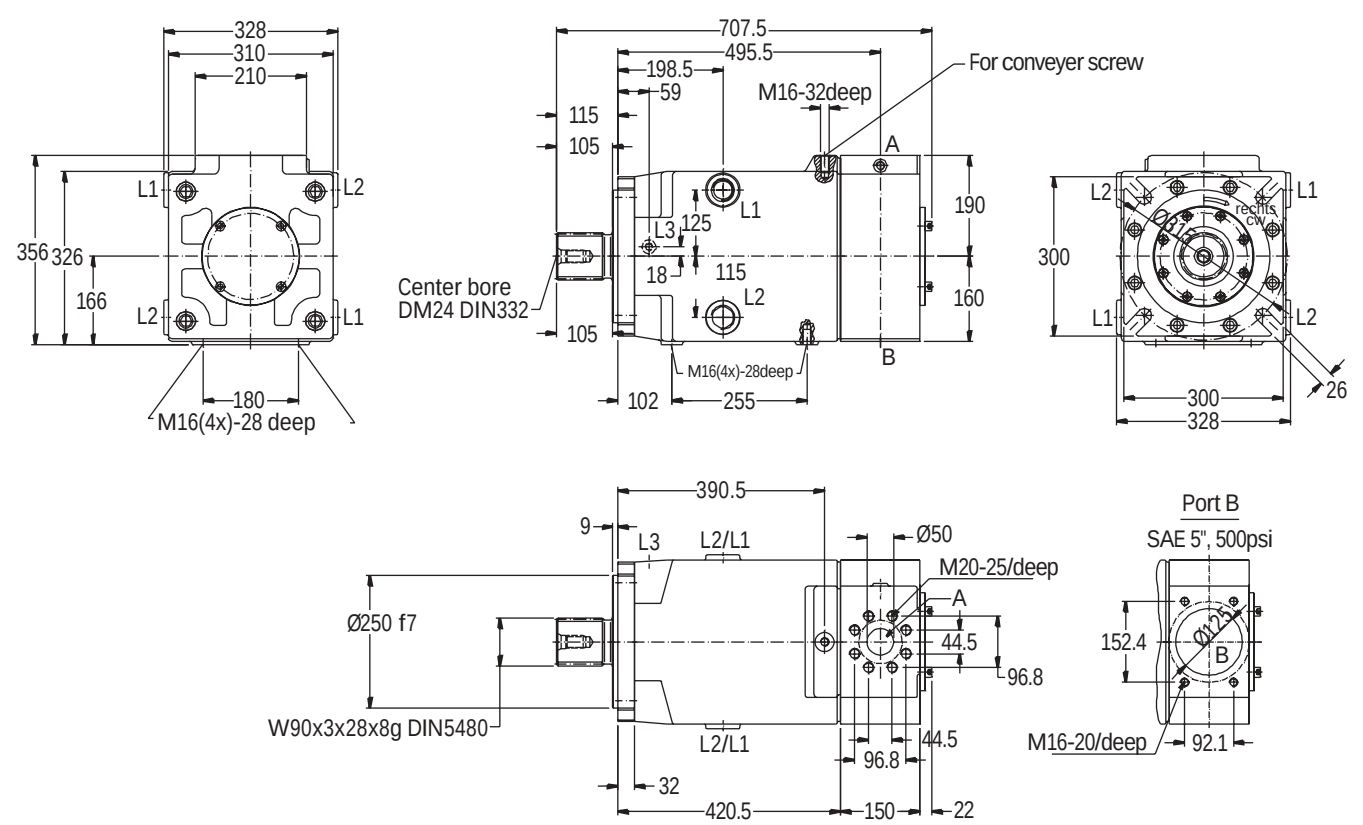
CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

A	System pressure port SAE 2", 415 bar (6000psi)	L2	Drain port G 1 1/2" per mounting position use upper port	(L8)	Air bleed port G 1/4"	(PSt)	Port of pilot pressure G 1/2"
B	Inlet connection SAE 5", 35 bar (500psi)	(L3)	Ventilation port for vertical mounting G 1/4" (shaft upwards)	(MA)	Gauge port system pressure G 1/4"	(...)	Normally plugged
(L1)	Drain port 1 5/8" - 12 UNF - 2B per mounting position use upper port	(L5)	Oil fill plug G 1 1/2"	(ML)	Gauge port of case pressure G 1/4"		
				(MSt)	Gauge port pilot pressure G 1/4"		
				(SSt)	Suction port of pilot pump G 3/4"		

Pump

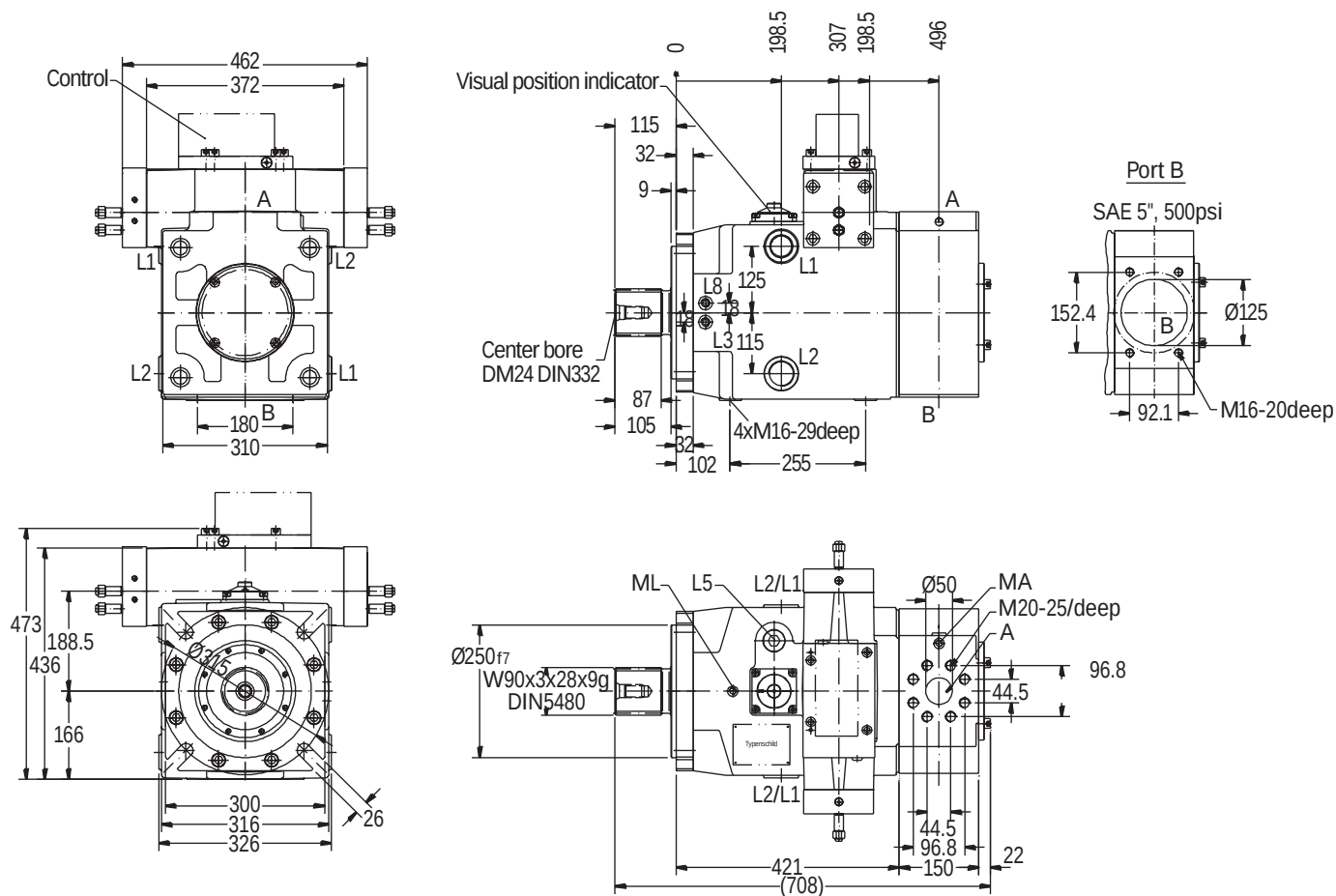
Dimensions -

PFWS - 750



CONTROL				Non-Standard Displacements:			
DIRECTION OF ROTATION				STANDARD DISPLACEMENT			
INPUT				REDUCED DISPLACEMENT			
OUTPUT							
to + Vmax	Right hand	B	A	750 ccm/rev	Available 712.5 ccm/rev		
A	System pressure port SAE 2", 415 bar (6000psi)	(L1)	Drain port 15/8" - 12 UNF - 2B per mounting position use upper port	(L3)	Ventilation port for vertical mounting G 1/4" (shaft upwards)	(...)	Normally plugged
B	Inlet connection SAE 5", 35 bar (500psi)	L2	Drain port G 1 1/2" per mounting position use upper port	(MA)	Gauge port system pressure G 1/4"		

Pump
Dimensions -
PVWS - 750

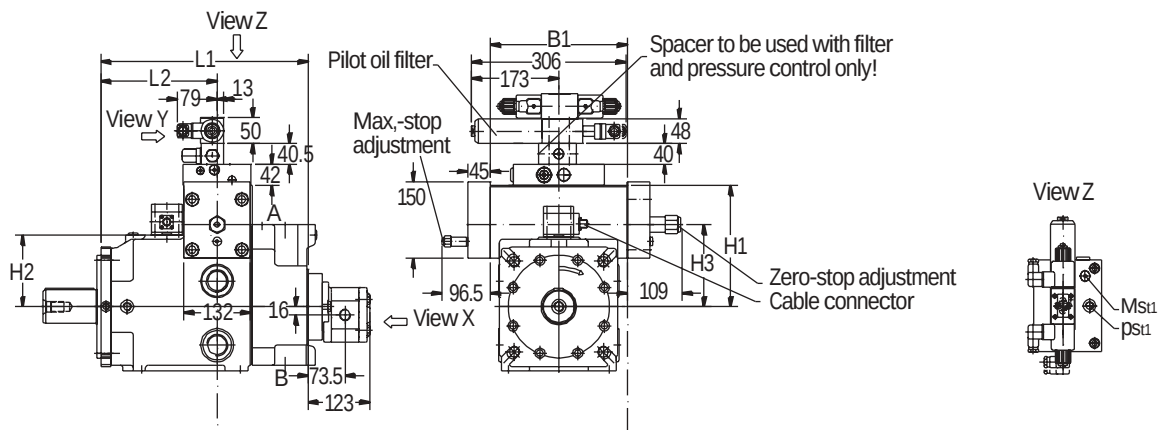


CONTROL	DIRECTION OF ROTATION	INPUT	OUTPUT
to + Vmax	Right hand	B	A

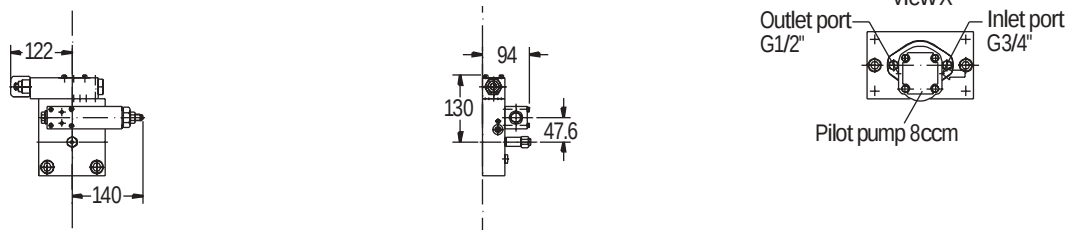
A	System pressure port SAE 2", 415 bar (6000psi)	(L1)	Drain port 15/8" - 12 UNF - 2B per mounting position use upper port	(L3)	Ventilation port for vertical mounting G 3/8" (shaft upwards)	(ML)	Gauge port case pressure G 1/4"
B	Inlet connection SAE 5", 35 bar (500psi)	L2	Drain port G 1 1/2" per mounting position use upper port	(L5)	Oil fill plug 1 1/16" - 12 UNF - 2B	(...)	Normally plugged
				(MA)	Gauge port system pressure G 1/4"		

Dimensions - PVWS- 250/360/500/750 SP Controls

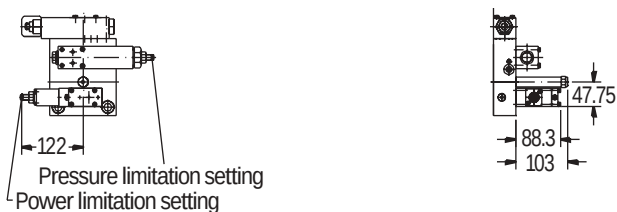
SPC03A ... With CETOP 3 Prop. relief valve



SPC03A4 ... With pressure limiter overriding function



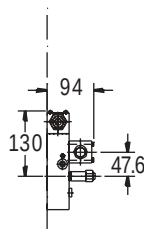
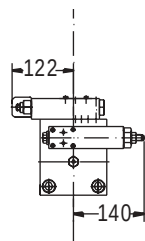
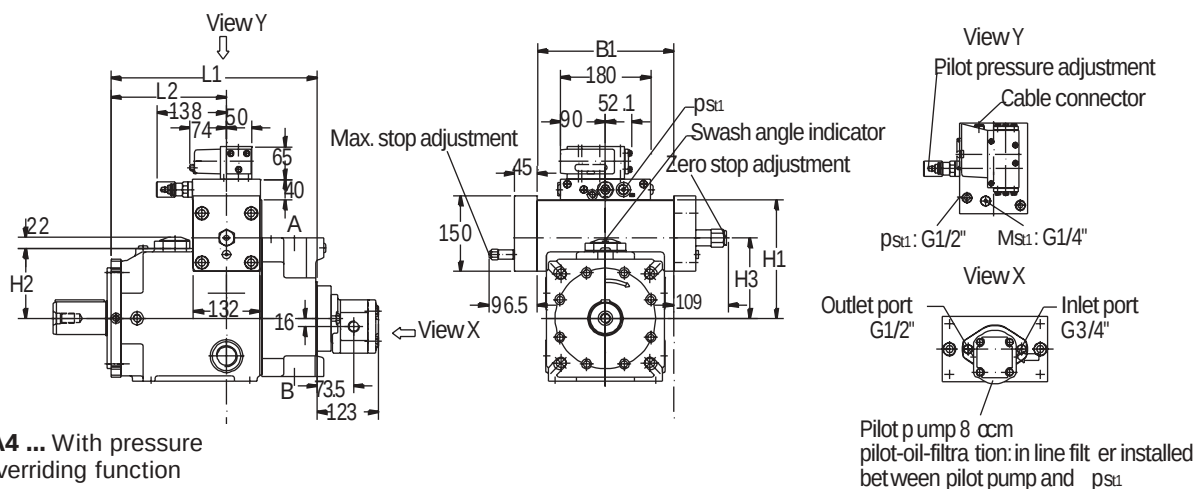
SPC03A5 ... With pressure limiter and power control overriding function



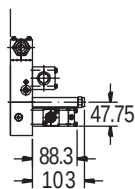
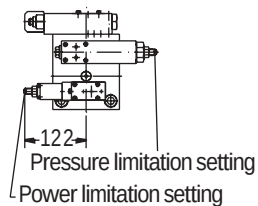
	L1	L2	B1	H1	H2	H3
250	410	230	271	236	135	160
360	426	230	285	236	135	160
500	541,5	300	330	267,5	172	186
750	571	307	372	270	172	188,5

Dimensions -
PVWS -
250/360/500/750
SM Controls

SM000A ...



SM000A5 ... With pressure limiter and power control overriding function

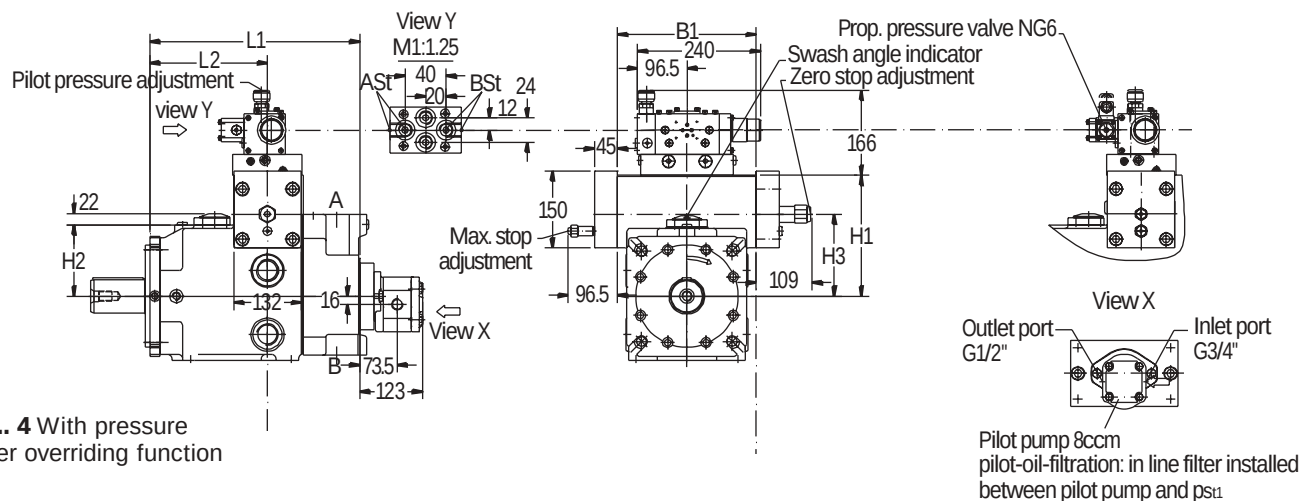


Optional pilot oil filter will be mounted by piping between pilot pump outlet port "pSt" and the "pst1" port.

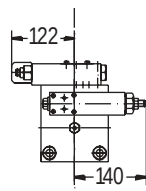
	L1	L2	B1	H1	H2	H3
250	410	230	271	236	135	160
360	426	230	285	236	135	160
500	541,5	300	330	267,5	172	186
750	571	307	372	270	172	188,5

Dimensions - PVWS - 250/360/500/750 DP Controls

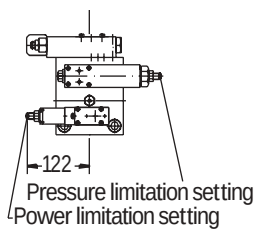
DPH ... DPG ... DPJ...



DP ... 4 With pressure limiter overriding function



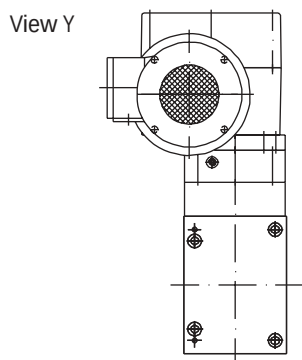
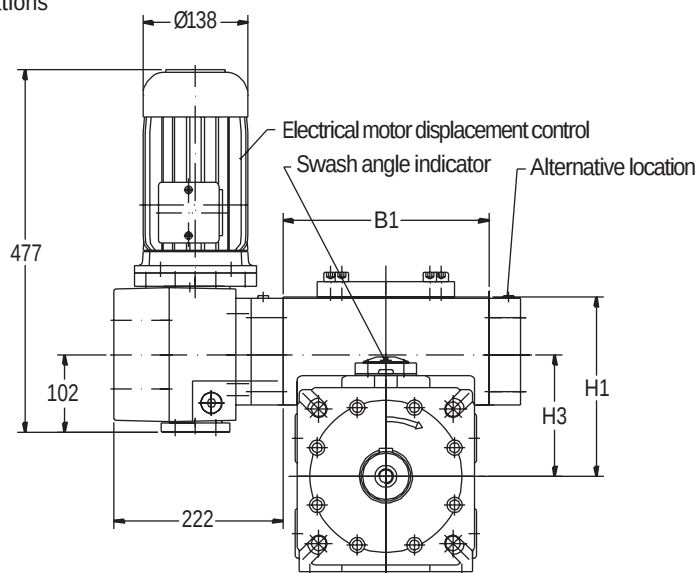
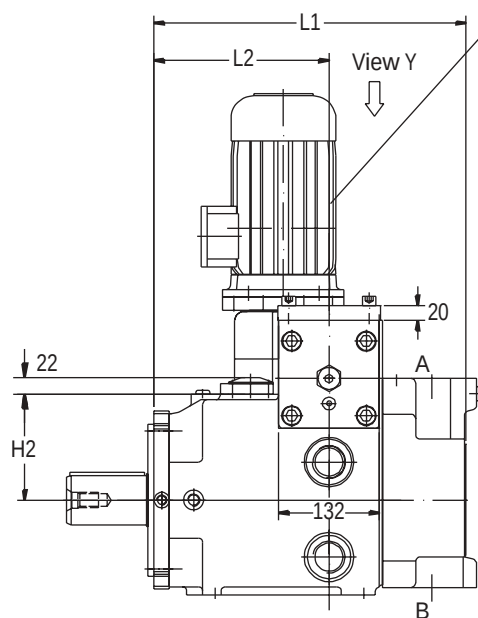
DP ... 5 With pressure limiter and power control overriding function



Optional pilot oil filter will be mounted by piping between pilot pump outlet port "pS" and the "pst1" port.

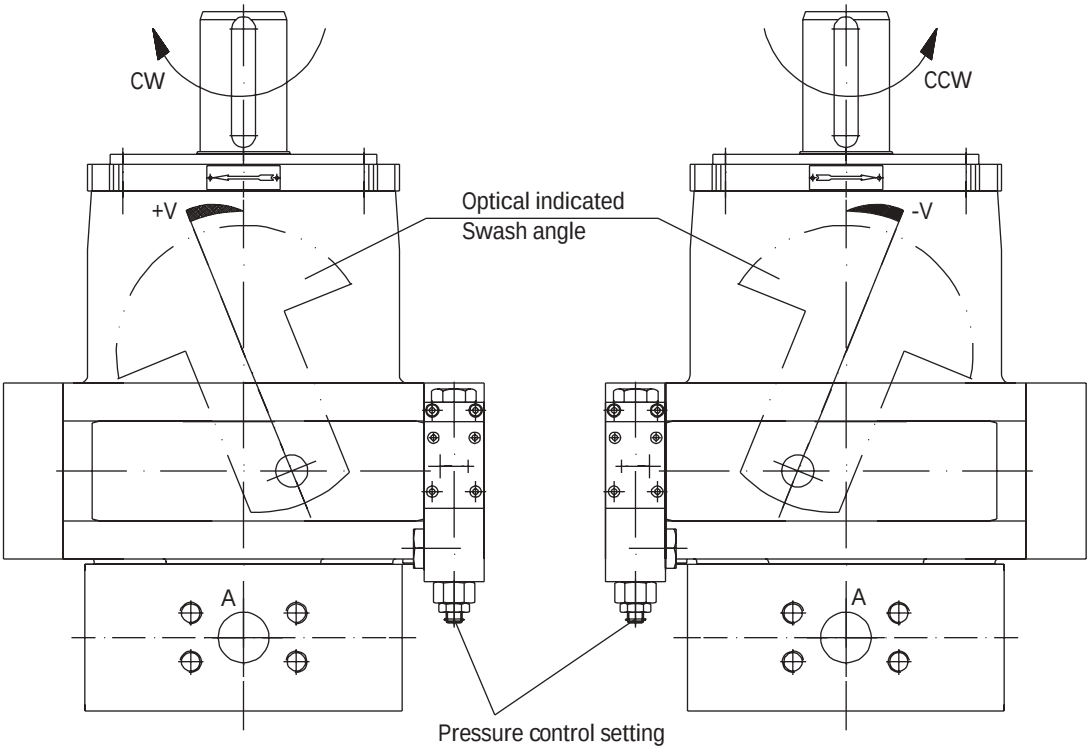
	L1	L2	B1	H1	H2	H3
250	410	230	271	236	135	160
360	426	230	285	236	135	160
500	541,5	300	330	267,5	172	186
750	571	307	372	270	172	188,5

Dimensions - PVW - 250/360/500/750 ES Control

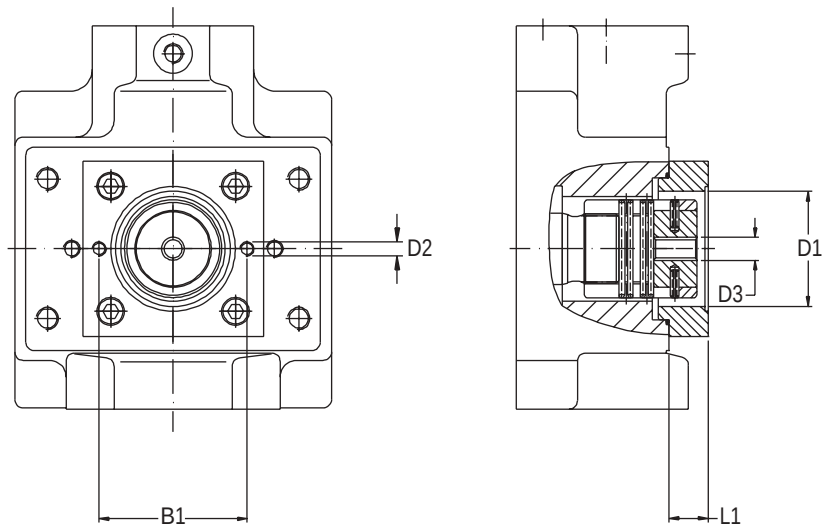


	L1	L2	B1	H1	H2	H3
250	410	230	271	236	135	160
360	426	230	285	236	135	160
500	541,5	300	330	267,5	172	186
750	571	307	372	270	172	188,5

Swash
Angle/Flow
Direction

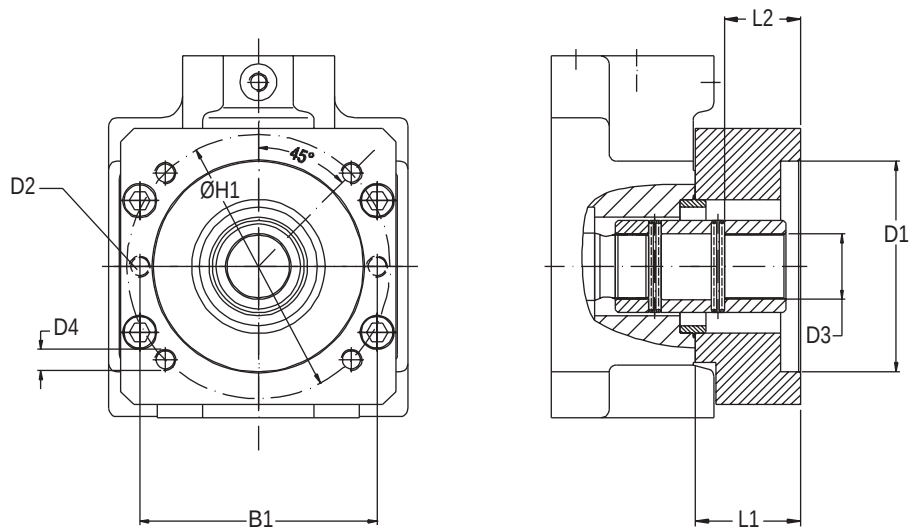


Thru - Drives PVW 250 to 750 SAE "A, B, C" Pump



SIZE 250/750	B1	D1	D2	D3	L1
SAE"A"	106	82,6	M10 x 16 deep	16/32DP-9T	28
SAE"B"	146	102	M12 x 20 deep	16/32DP-13T	28
SAE"C"	181	127	M16 x 20 deep	12/24DP-14T	28

ISO Pump



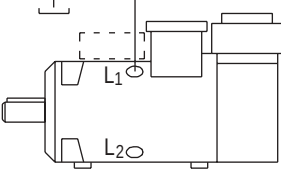
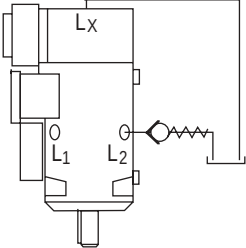
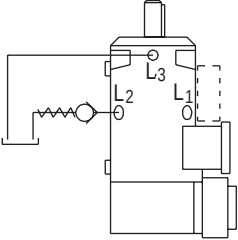
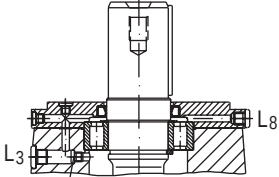
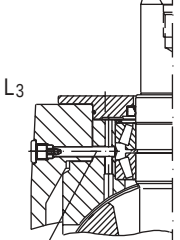
SIZE 250/360	B1	D1	D2	D3 (DIN 5480)	D4	H1	L1
ISO - 125	180	125	M16 x 20	N40x1.25x10a	M12 x 18 deep	160	92
ISO - 160	—	160	—	N50x1.25x10a	M16 x 20 deep	200	92
ISO - 200	—	200	—	N62x1.25x10a	M20	250	92

SIZE 500/750	B1	D1	D2	D3 (DIN 5480)	D4	H1	L1
ISO - 125	180	125	M16 x 20	N40x1.25x10a	M12 x 18 deep	160	75
ISO - 160	—	160	—	N50x1.25x10a	M16 x 20 deep	200	75
ISO - 200	—	200	—	N62x1.25x10a	M20	250	75
ISO - 250	—	250	—	N80x3x28x10a	M24	315	75

Application Data

Installation Position

Installation position is optional, however, note bearing lubrication with respect to mounting

INSTALLATION POSITION	DRAIN PIPING	INSTALLATION POSITION	DRAIN PIPING
Shaft horizontal		Shaft pointed downwards	
Pump can be rotated freely about the lateral axis		Use ventilation line L _x (Provided only on request)	
Use the highest case drain connection L ₁ or L ₂		Pre load drain connection L ₂ (L ₁) with 0,2 bar (2.9psi)	
INSTALLATION POSITION	DRAIN PIPING	INSTALLATION POSITION	DRAIN PIPING
Shaft pointed upwards		Vertically mounted	Internal connection to be closed with pin no. HC406082101401
Use ventilation line L ₃		Internal connection close with plug G 1/8"	
Pre load drain port case drain connection L ₂ (L ₁) with 0.2 bar (2.9psi)		Horizontally mounted	
		Internal connection open	
		L ₃ plugged	
			
		PVW 250/360	PVW 500/750

Application Data

Fluid Recommendations

Case Flushing Requirements

A check valve must not be used in the drain pipe. The drain pipe must interminate below the oil level in the reservoir.

For all other conditions with low pressure < 20 bar (<300 psi) and low flow (<10% of Qmax), case flushing is required.

For operation with special fluids HFB and HFC, case flushing is recommended.

Flushing Flow

Flushing flow via the pump case should be >1% of maximum pump flow. Maximum flushing flow depends on case pressure.

Notes:

- All listed ratings are based on the use of a good quality fluid.
- Alternative fluids have a reduced tolerance for contamination over petroleum base fluids. good filtration is therefore, critical.
- The pumps will provide exceptional life when used with a good quality clean fluid at the pump ratings specified for that fluid.

Fluids

Pumps in the catalog are primarily designed to operate with conventional petroleum based hydraulic oil. Alternative fluids and restrictions:

- Fluid maintenance is critical to the durability of all hydraulic components, and particularly with hydraulic pumps. This becomes even more of a factor when alternative fluids are used. All types of alternative fluids require extensive maintenance in order to maintain proper levels of water content, acidity, viscosity and contamination.

Fluid Cleanliness

These pumps are rated for anti-wear petroleum fluids with a contamination level of 18/15/13 per ISO 4406. Operation in fluids with levels more contamination than this is not recommended and may reduce the life of the pump's components. Fluids other than petroleum, severe service cycles, or temperature extremes are cause for adjustment

of these codes. Please contact your Eaton representative for special duty cycle recommendations.

Eaton pumps, as well as any variable displacement piston pumps, will operate with apparent satisfaction in fluids up to the rating specified here. Experience has shown, however, that pump and hydraulic system life is not optimized with high fluid contamination levels (high ISO cleanliness codes).

Proper fluid condition is essential for long and satisfactory life of hydraulic components and systems. Hydraulic fluid must have the correct balance of cleanliness, materials, and additives for protection against wear of inclusion of air.

Essential information on the correct methods for treating hydraulic fluid is included in Eaton publication 561- "Vickers Guide to Systemic Contamination Control"-available from your local Eaton distributor.

In this publication, filtration and cleanliness levels for extending the life of axial piston pumps

and other system components are listed. Included is an excellent discussion of the selection of products needed to control fluid condition.

Ordering Procedure

When ordering, please specify full model designation of items required; see "Model Codes" section of this catalog.

Note the following:

- Designation of variable displacement pumps must include the supplementary designation of the required control.

FLUIDS

TYPE	CLASSIFICATION	MAX. PRESSURE BAR	MAX. SPEED RPM	RECOMMENDED SEAL MATERIAL	MAX OPERATING TEMPERATURE °C	BEARING LIFE
Oil in Water Emulsion	HFAE	Not Rated				0
Water in oil Emulsion	HFB	250	1800	Fluorocarbon	49	50%
Water Glycol	HFC	250	1800	Fluorocarbon	49	25%
Phosphate Ester	HFDR	350/420	1800	Fluorocarbon	66	100%
Polyol Ester	HFDU	350/420	1800	Fluorocarbon	66	100%

*Refer to the general specifications for the displacement speed limitation

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